

“ТАСДИКЛАЙМАН”

«УзЧасис» МЧЖ ҚК



2022й.

## ТЕХНИК ШАРТЛАР

“УзАвтоМоторс” АЖ хамда “Автоваз” да ишлаб чиқарилаётган  
автомобилларга бутловчи қисмлар ишлаб чиқариша  
фойдаланиладиган пластик ярим бутловчи қисмларни Ўзбекистон  
Республикаси худудидаги махаллий корхоналарда аутсорсинг тарзда  
ишлаб чиқариш ва етказиб бериш

Наманган ш. 2022й.

**Амалга ошириладиган ишлар ва кўрсатиладиган хизматларнинг номи ва мақсади:**

- 1) Nexia (T-250),
- 2) Gentra (J-200),
- 3) Cobalt (GSVEM),
- 4) Spark (M-300) автомобиллари учун ишлатиладиган 20 хил турдаги Пластик деталларни ишлаб чиқариш;

**Буюртмачи:**

«УзЧасис» МЧЖ ҚҚ (кейинги ўринларда – Буюртмачи).

Ташкилий-хукукий шакли:

Масъулияти Чекланган Жамият

Корхона манзили:

Узбекистан Республикаси,  
Наманган ш., Курувчилар кўча №  
50.

Банк реквизитлари:

р/с 2021 4000 9047 3792 7001 в  
АҚБ «УзСаноаткурилиш»  
Наманган ш.  
МФО 00224  
ИНН 206978481  
ОКЭД: 27 400

Бош директор

Қодиров Рустам Шухратович

**Ижрочи:** Аутсорсинг хизматини кўрсатиш конкурси натижаларига кўра энг яхши таклифларни танлаш орқали Ижрочи аниqlанади.

**Хизмат кўрсатиш обьекти ва унинг қисқача тавсифи:**

“УзЧасис” МЧЖ ҚҚ томонидан 1-иловада номлари кўрсатилаган 20 хил турдаги пластик маҳсулотларни чизмалари, техник шартлари ва технологик қолиллари Ижрочига тақдим қилинади. Ижрочи ўзида мавжуд ишчи кучи ва ТПА дастгохлари орқали Буюртмачи томонидан буюртма қилинган ойлик ишлаб чиқариш графиги асосида пластик деталларни ишлаб чиқариб, белгиланган сифат талаблари асосида маҳсулотни хавфсиз хамда

узлуксизлигини таъминлаган холда Буюртмачи манзилига етказиш. Ижрочи, Буюртмачи томонидан тақдим қилинган хом-ашёларни, литник, глиба ва тайёр маҳсулотлар бўйича хар ой якуни бўйича хисботни тайёрлаб, кейинги ойнинг 5-санасигача тасдиқланган холда тақдим қилиши лозим.

### **Ижрочига қўйилган талаблар:**

Ускуналар ва технологик ускуналарни доимий ишлашини таъминлайдиган техник хизмат кўрсатиш тизими мавжудлиги;

Қолипларни ўрнатиш, алмаштириш ва техник хизмат кўрсатиш учун маҳсус кўтариш крани ёки талл мавжудлиги;

Бутловчи қисмларни қадоқлаш ва лойихалаш тажрибасига эга бўлиши;

Маҳсулотларни етказиб беришни таъминлайдиган ва назорат қиласиган тизим мавжудлиги;

Номувофик маҳсулотларни назорат қилиш тизими ва бутловчи қисмларни вужудга келадиган сифат муаммоларини тахлил қила оладиган малакали ишчи ходимлари мавжудлиги;

SPC, MSA, APQP, FMEA, PPAP, IATF-16949 ва ISO-9001 каби стандартларини тушуниши ва амалда қўллашни билиши;

### **Тўлов тартиби:**

Буюртмачи қабул қилинганлигини тасдиқловчи хужжатни имзолаган кундан бошлаб 30 кун ичida бажарилган хизматлар учун 100% микдорда тўловни Ижрочининг хисоб рақамига, Ўзбек сўмида ўтказилиши орқали амалга оширади. Маҳсулотларнинг нархи томонларнинг келишуви асосида ўзгартирилиши мумкин. Белгиланган нархлар б(олти) ой ичida қайта кўриб чиқилмайди.

**Маҳсулотларни қабул қилиш ва топшириш тартиби:** Ижрочи хом-ашё маҳсулотини Буюртмачи омборидан олиб кетади, икки томонлама тасдиқланган сарф-меъёр бўйича маҳсулот ишлаб чиқариб, етказиб бериш жадвалида келишилган муддат ичida тайёр маҳсулотни Буюртмачи омборига жўнатиш мажбуриятини олади.

### **Қадоқлаш ва етказиб бериш**

Бутловчи қисмларни етказиб беришда шакли ва хажми Ижрочи томонидан ишлаб чиқилган ва буюртмачи билан келишилган холда маҳсус идишларда ишлатилади. Бир марта ишлатиладиган идишлар ва қадоқлаш сақлаш ва ташиш пайтида компонентлар сифати сақланишини таъминлаши керак.

Қадоқланган қути ва етказиб бериладиган маҳсулотлар Буюртмачи билан келишилган талабларга мувофик этикеткаланади.

Махсулотларни етказиб беришда қадоқларга тегишли маълумотлар бириктирилган, унда қўйидаги маълумотлар кўрсатилган:

-Детал рақами; -Детал номи; Деталлар сони; Буюртма рақами; Етказиб берувчини коди; Етказиб бериш жойи; контейнер хажми; қадоқлаш саналари; назорат холати; партия рақами ва бошқалар.

**Махсулот сифатига қўйилган талаблар:** Ижрочи маълумот ишлаб чиқариш жараёнида Буюртмачи билан келишилган Master sample ва 2 Д чизмалар, спецификацияларга мос тарзда маълумотлар сифатини назорат қилиши хамда Буюртмачи омборидаги кириш назорати талаблари бўйича текшириш хисоботини тақдим қилиши лозим. Номувофиқ маълумот аниқланганда ижрочи томонидан қоплаб берилади.

#### **Аутсорсинг хизматини кўрсатишда хавфсизлик талаблари:**

Ижрочи ижара асосида олинган қолипларни ўз мақсадларида фойдаланмаслиги, Буюртмачидан бошқа харидорга маълумотларни сотиш қатъий тақиқланади. Буюртмачи томонидан тақдим этилган қолипларни тўғри эксплуатация қилиш, хавфсизлигини таъминлашни, қолипларга шикаст етказмаслик мажбуриятини Ижрочи олади.

**Қўшимча шартлар:** Ижрочи маълумотларни ишлаб чиқаришда факат Буюртмачи томонидан бериладиган 1-иловага мувофиқ техник шартларда кўрсатилган хом-ашёлардан фойдаланиши шартлигини ва хом-ашёдан бошка мақсадларда фойдаланмаслик бўйича мажбуриятни ўз зиммасига олади. Ижрочи томонидан “УзЧасис” МЧЖ ҚҚ га 2-иловага мувофиқ белгиланган хажмда маълумот етказиб беради, маълумот етказиб бериш хажми “Узавтомоторс” АЖ ишлаб чиқариш режасига бевосита боғлиқ бўлиб, хар қандай жадвалдаги ўзгартирилиш бўйича “УзЧасис” МЧЖ ҚҚ томонидан Ижрочига хабар берилади.

Ишлаб чиқариш бўйича  
Бош директор ўринбосари



Юнусов С.

ЯЛТҚ ва Маҳаллийлаштириш  
дирекцияси бошлиғи



Бойматов Х.

Таъминот тизими дирекцияси бошлиғи



Эргашев Д.

Ишлаб чиқариш бўлими бошлиғи



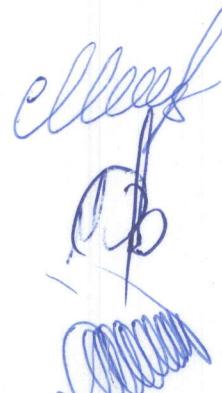
Нишанов Л.

TXK ва К бўлими бошлиғи



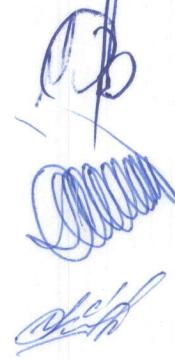
Куролов А.

Сифат назорати ва стандартизация  
дирекцияси бошлиғи



Мамадалиев Ф.

Режалаштириш бўйича бош мутахассис



Юсупов О.

Бош Технолог



Алиназаров А.

Ишлаб чиқариш бўлими координатори



Каримов С.

# ТЕХНИК ҚИСМ

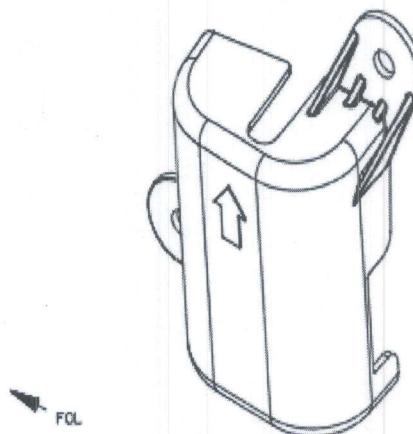
«УзЧасис» МЧЖ ҚК эхтиёжи учун харид қилишга техник қисм

**Товар (иш, хизмат)лар сони, миқдори ва уларга бўлган талаблар.**

Товар (иш, хизмат)лар иштирокчи томонидан ушбу харид хужжатининг техник қисмидаги техник топшириғида кўрсатилган талаб ва шартларда етказиб берилиши керак

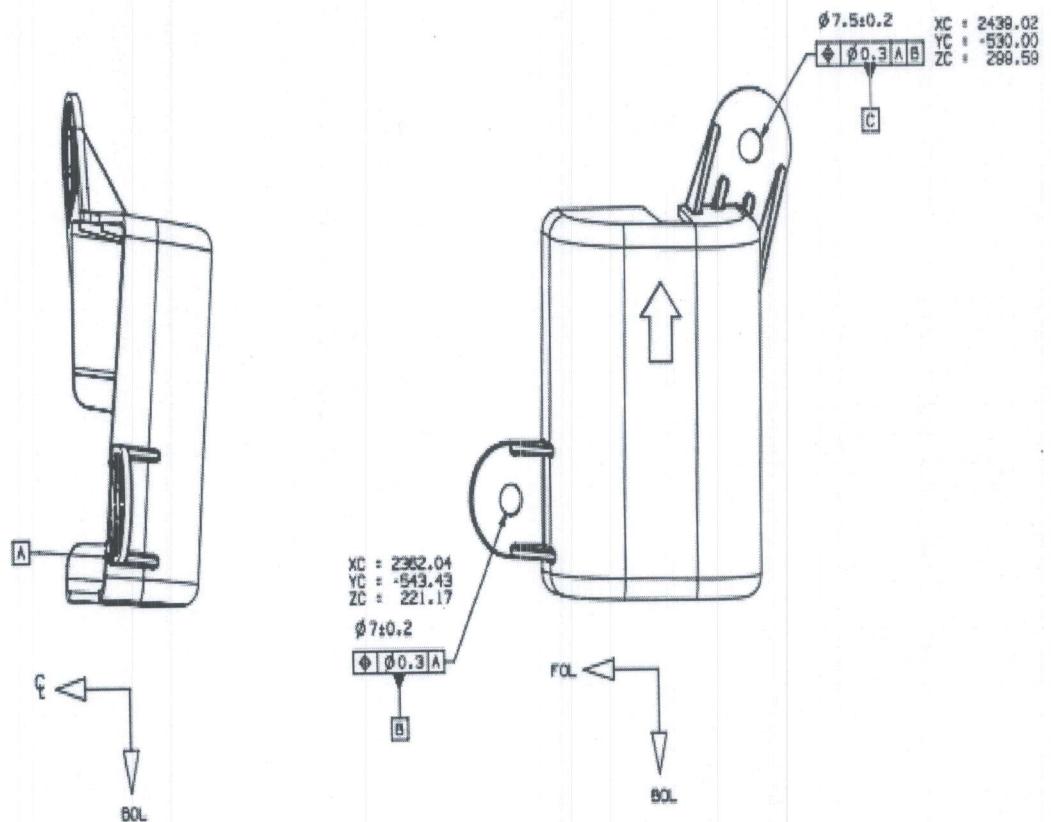
**Техник қисмнинг 1-иловаси: чизмалвари ва техник топширик:**

INDEX	
PAGE TITLE	PAGE
TITLE BLOCK	1
REVISION BLOCK	2
ASM DIAGRAM/GENERAL NOTE	3
DATUM BLOCK	4
FEATURE CONTROL VIEW	5

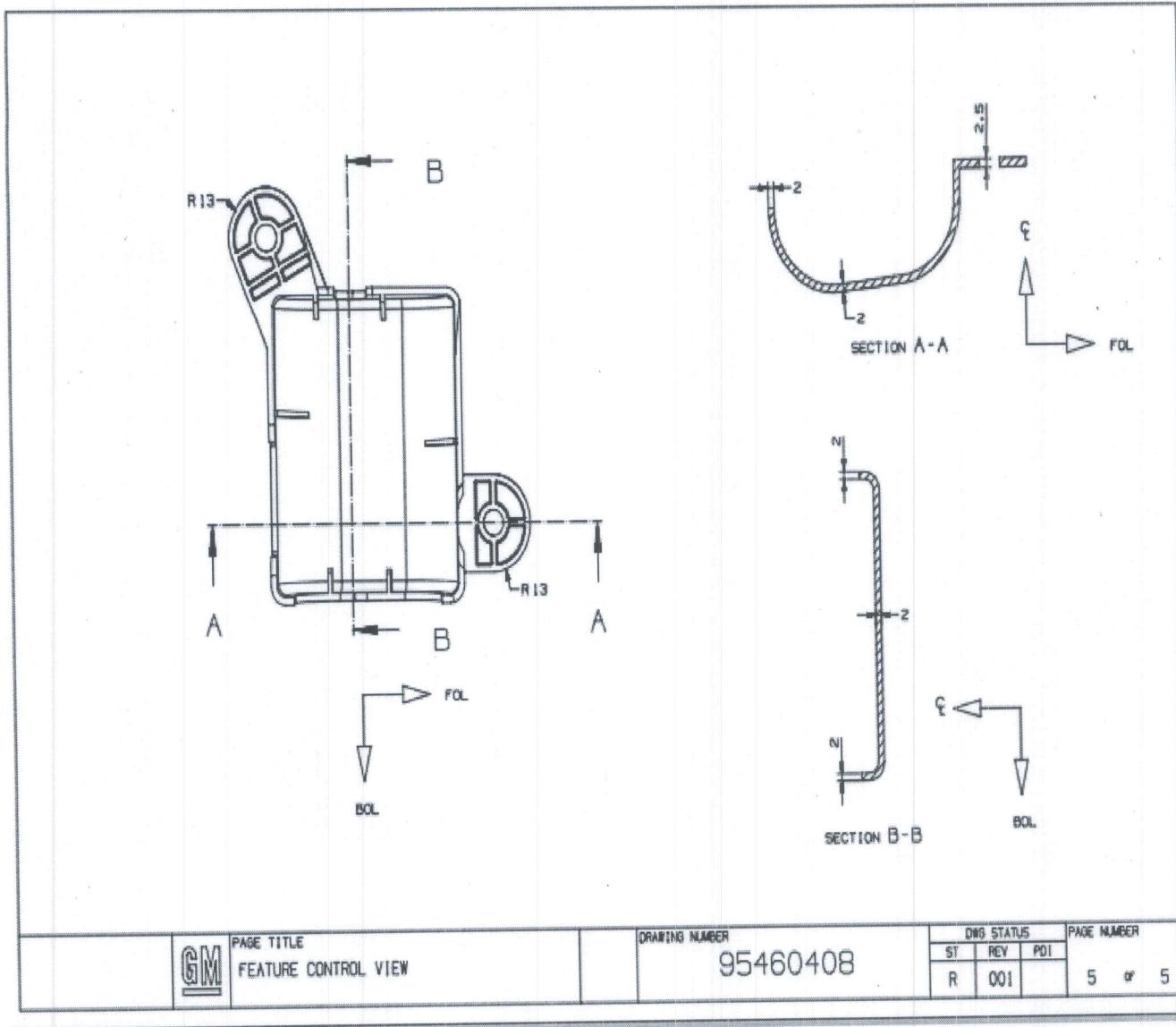


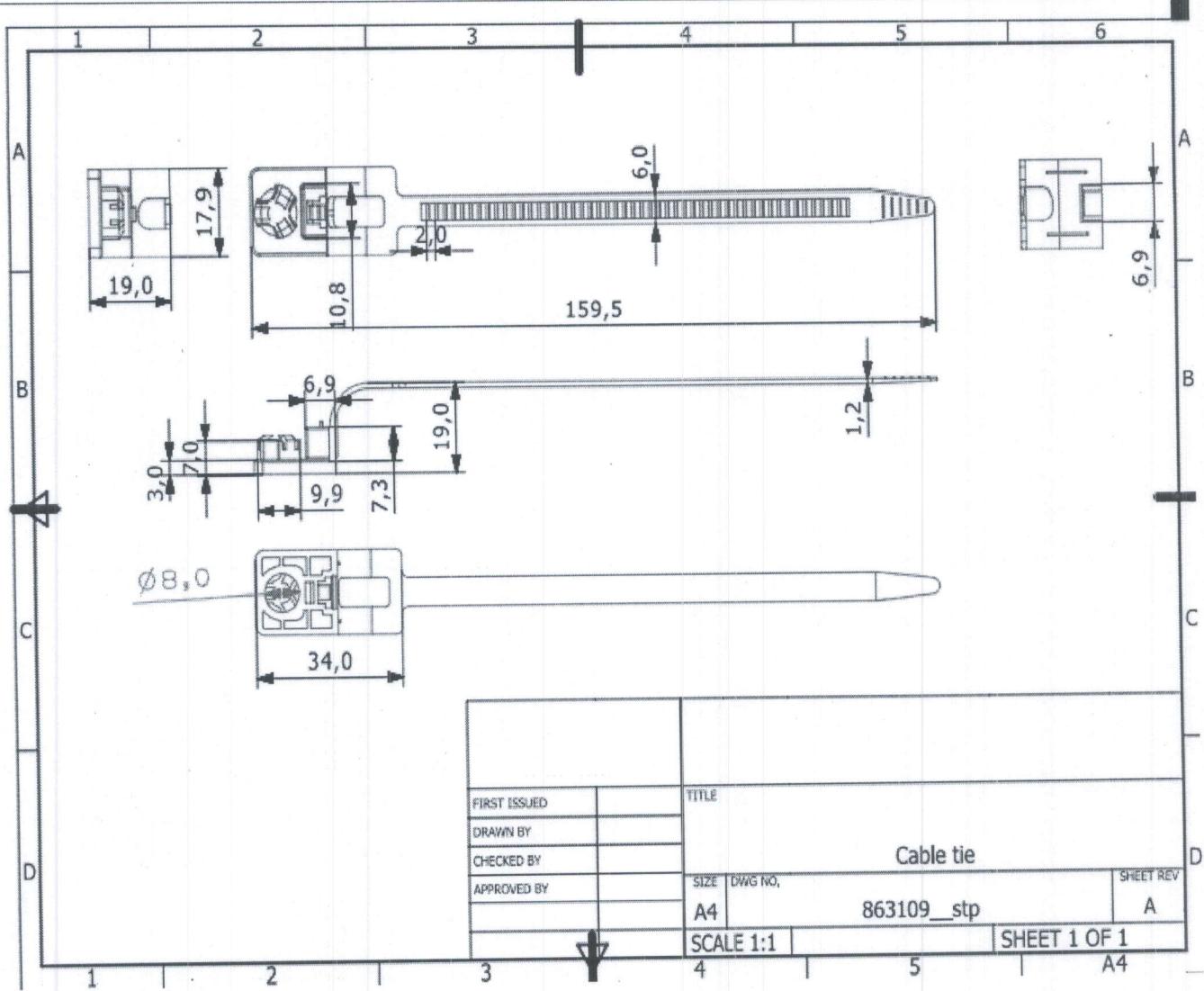
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CHANGE RESTRICTED NO MANUAL CHANGES	REFERENCE T300	DRAFTER	05.JA11
DO NOT SCALE		APV01	05.JA11
METRIC DIMENSIONS SHOWN IN MILLIMETERS UNLESS OTHERWISE SPECIFIED		APV02	05.JA11
		APV03	
		APV04	
		APV05	
	DRAWING NAME	COVER-BODY RR WRG HARN CONN LH	
IDENTIFICATION OF KEY PRODUCT CHARACTERISTICS NOT REQUIRED FOR THIS PART.	DRAWING NUMBER	DRAWING STATUS PAGE NUMBER	
	95460408	ST REV PDI	1 or 5
	R 001		

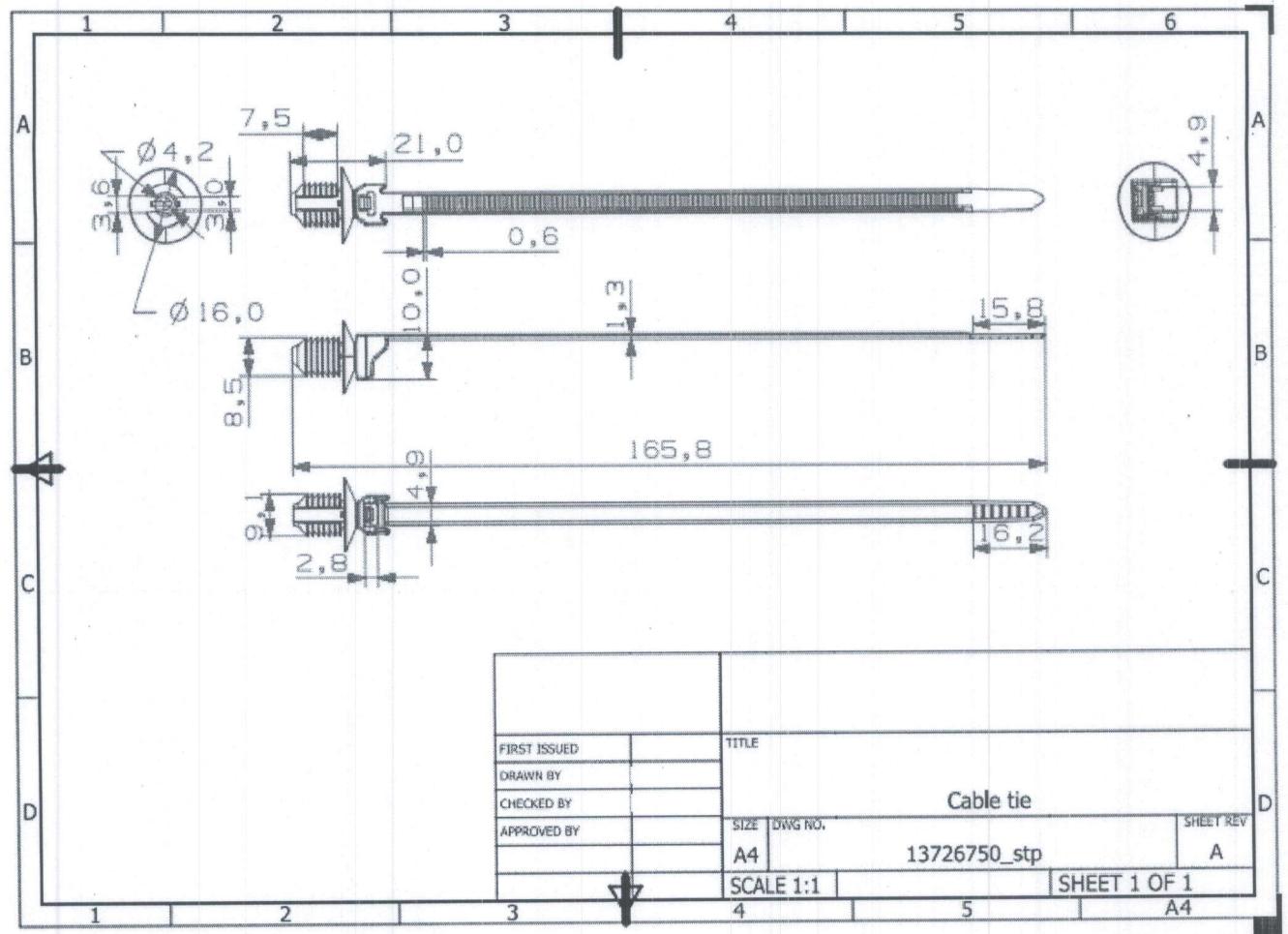
DATUMS			
PAGE	DATUM	DESCRIPTION	DIRECTION
4	A	SURFACE	C/C
4	B	HOLE	F/A & U/D
4	C	HOLE	F/A & U/D

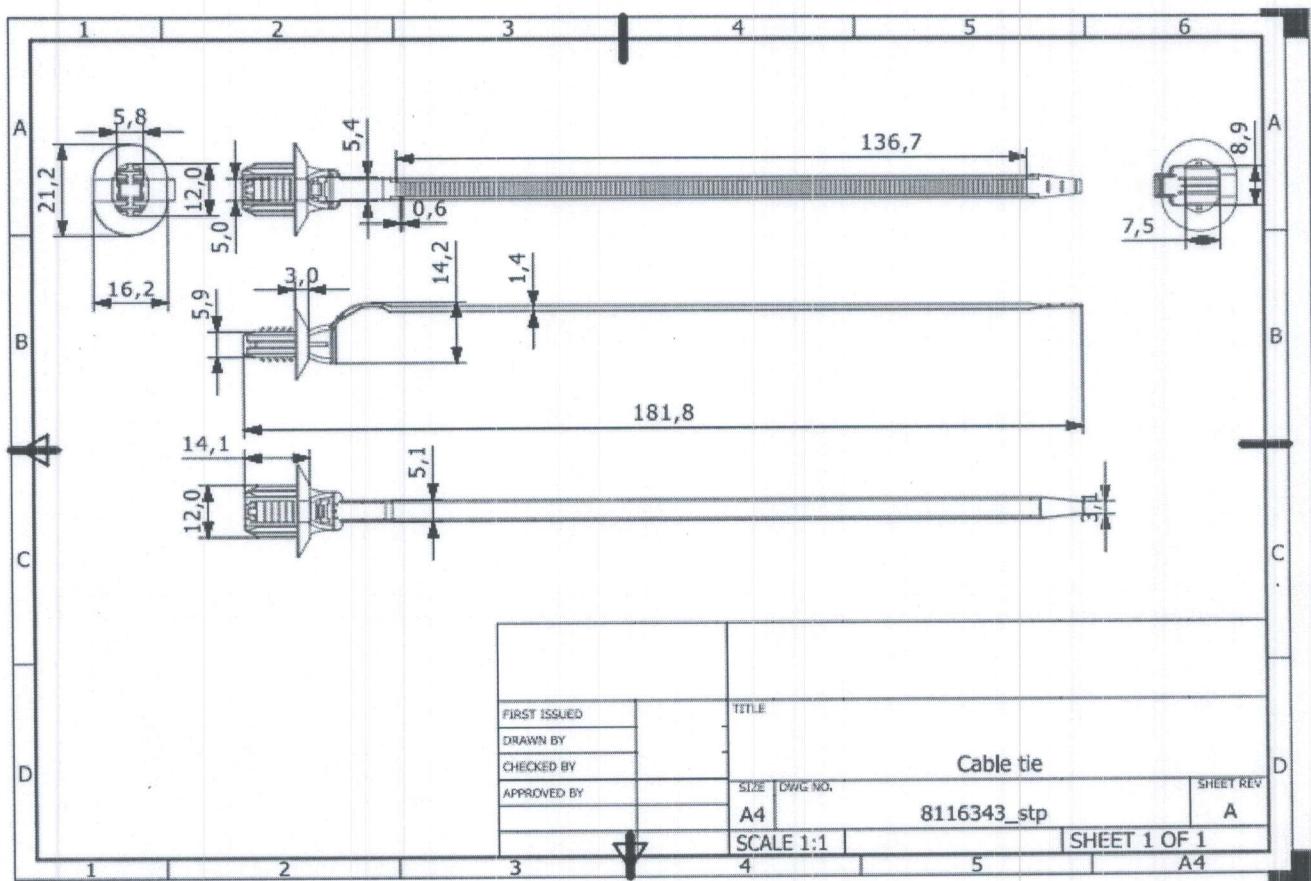
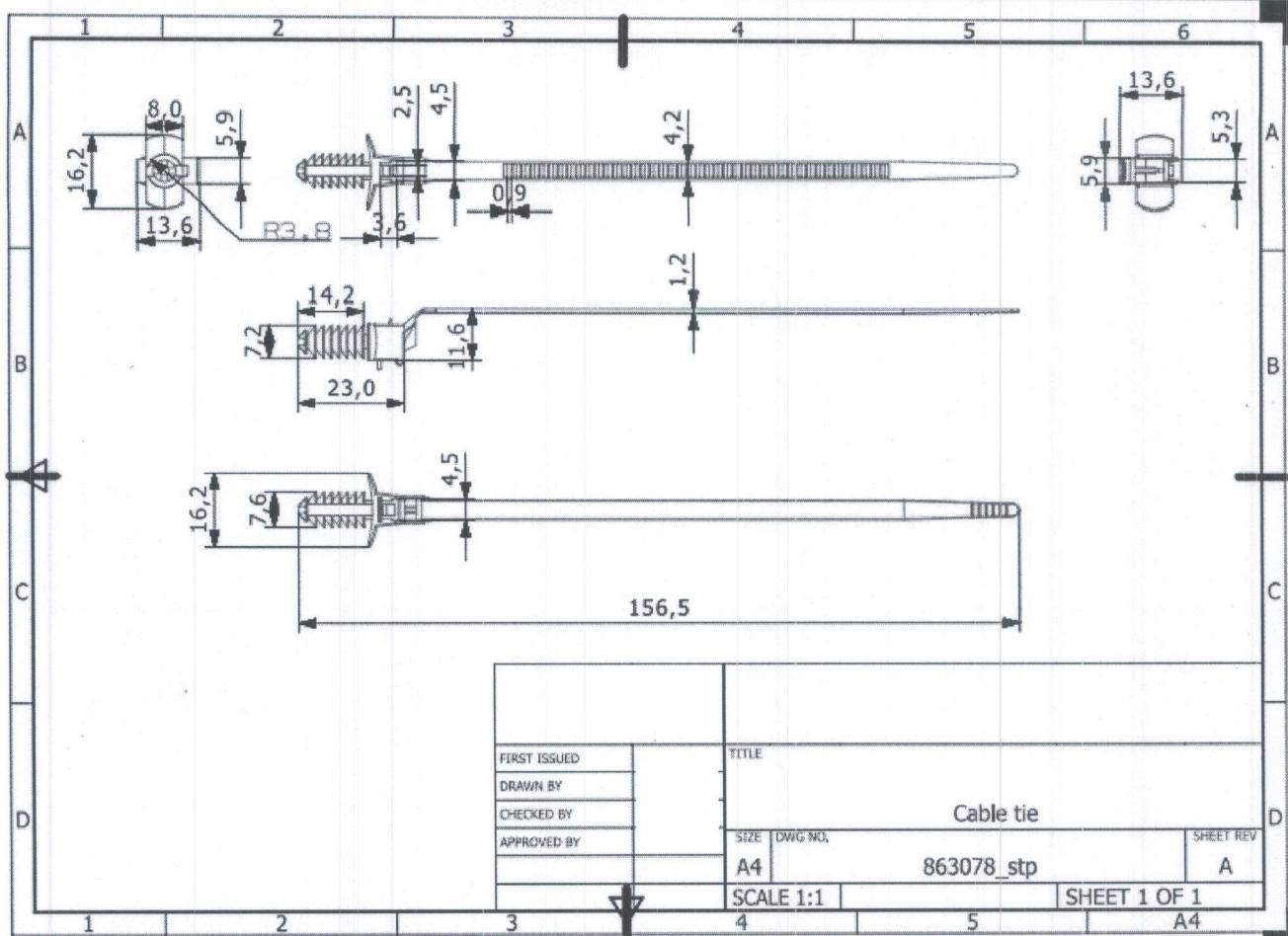


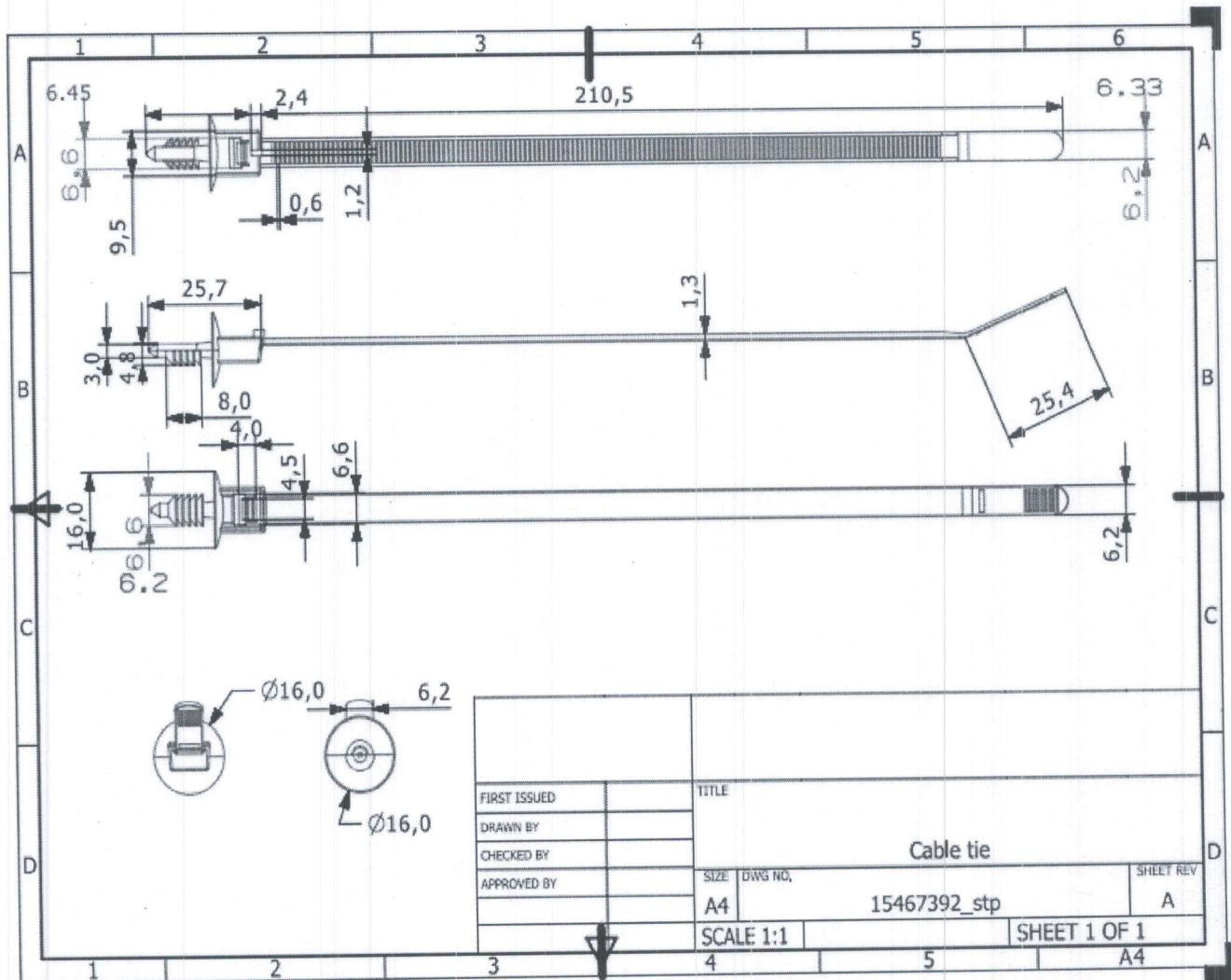
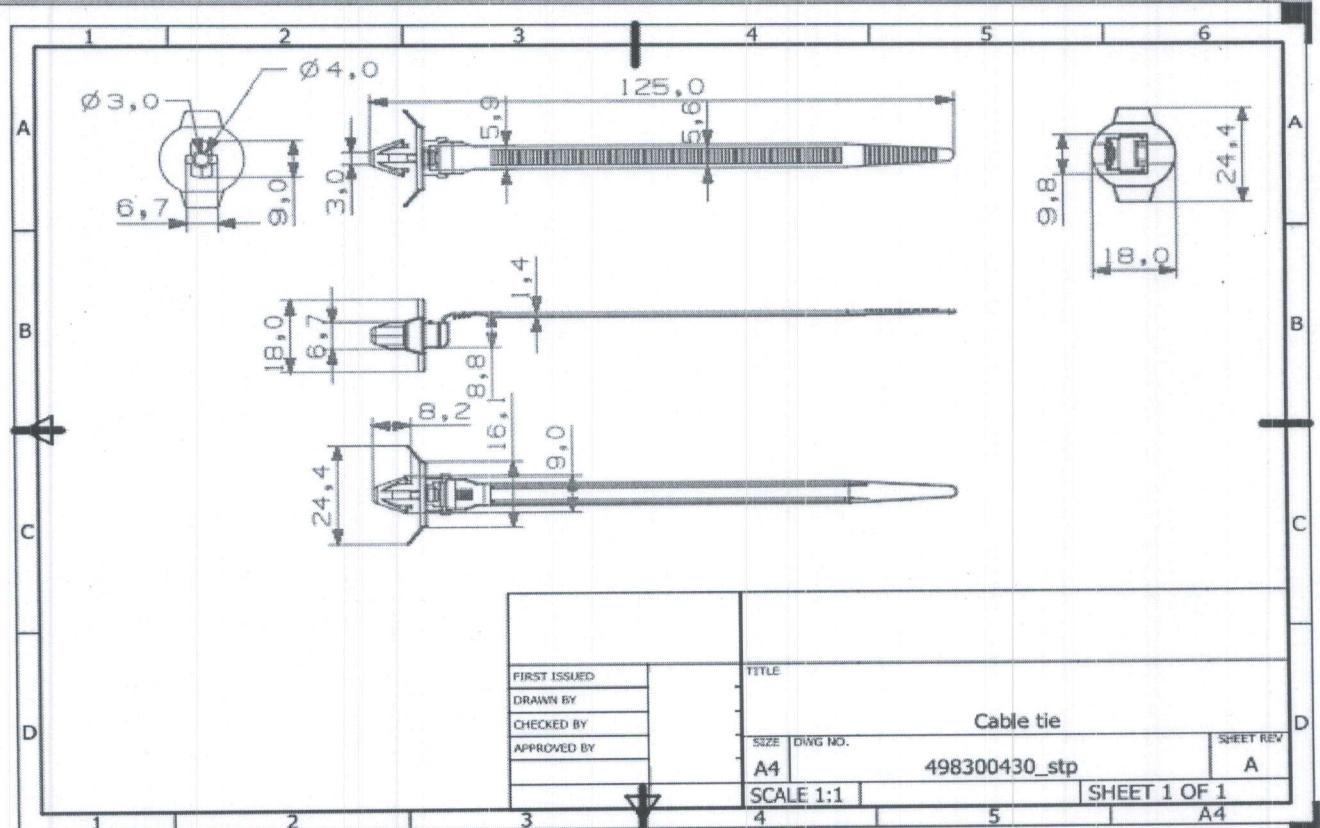
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			ST	REV	PD1	
			R	001		

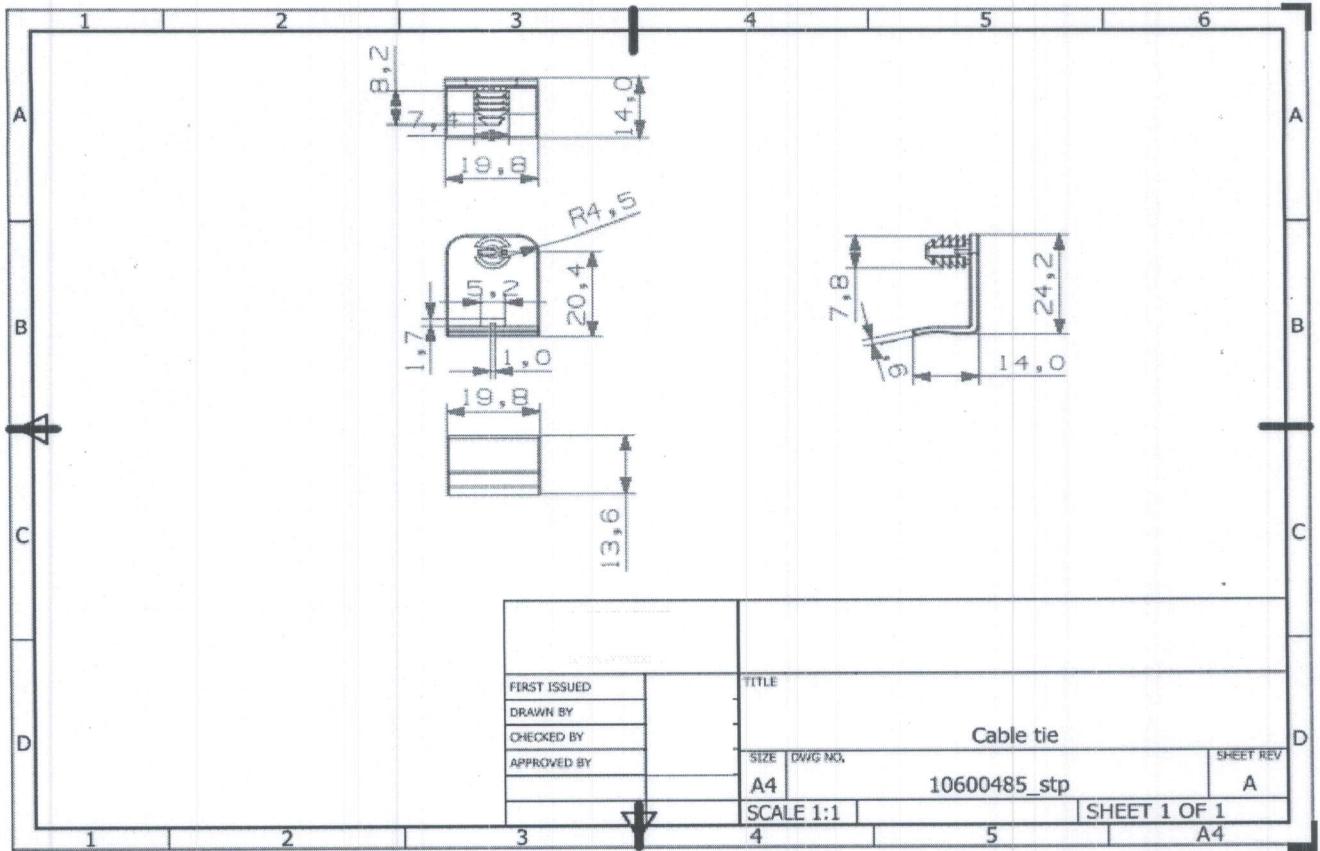








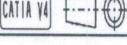
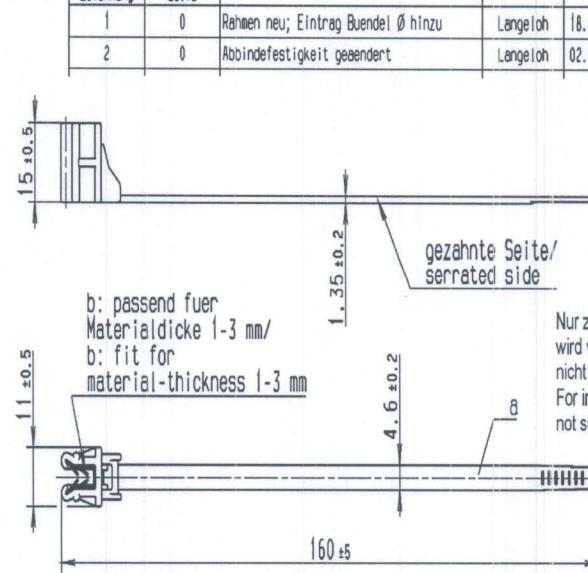
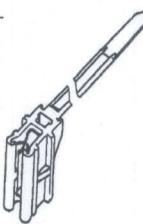
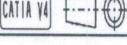
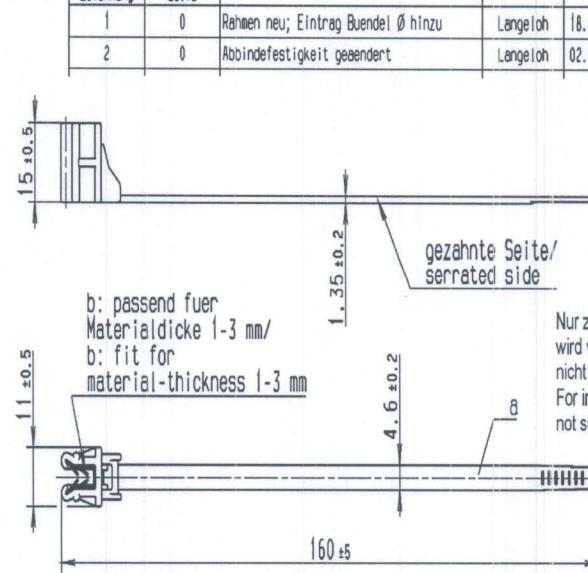
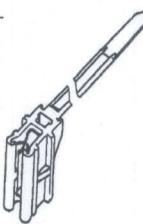
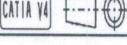
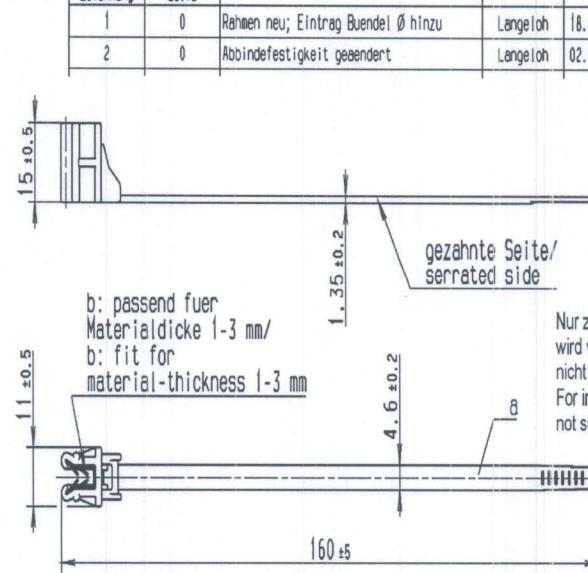
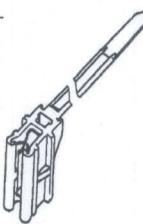




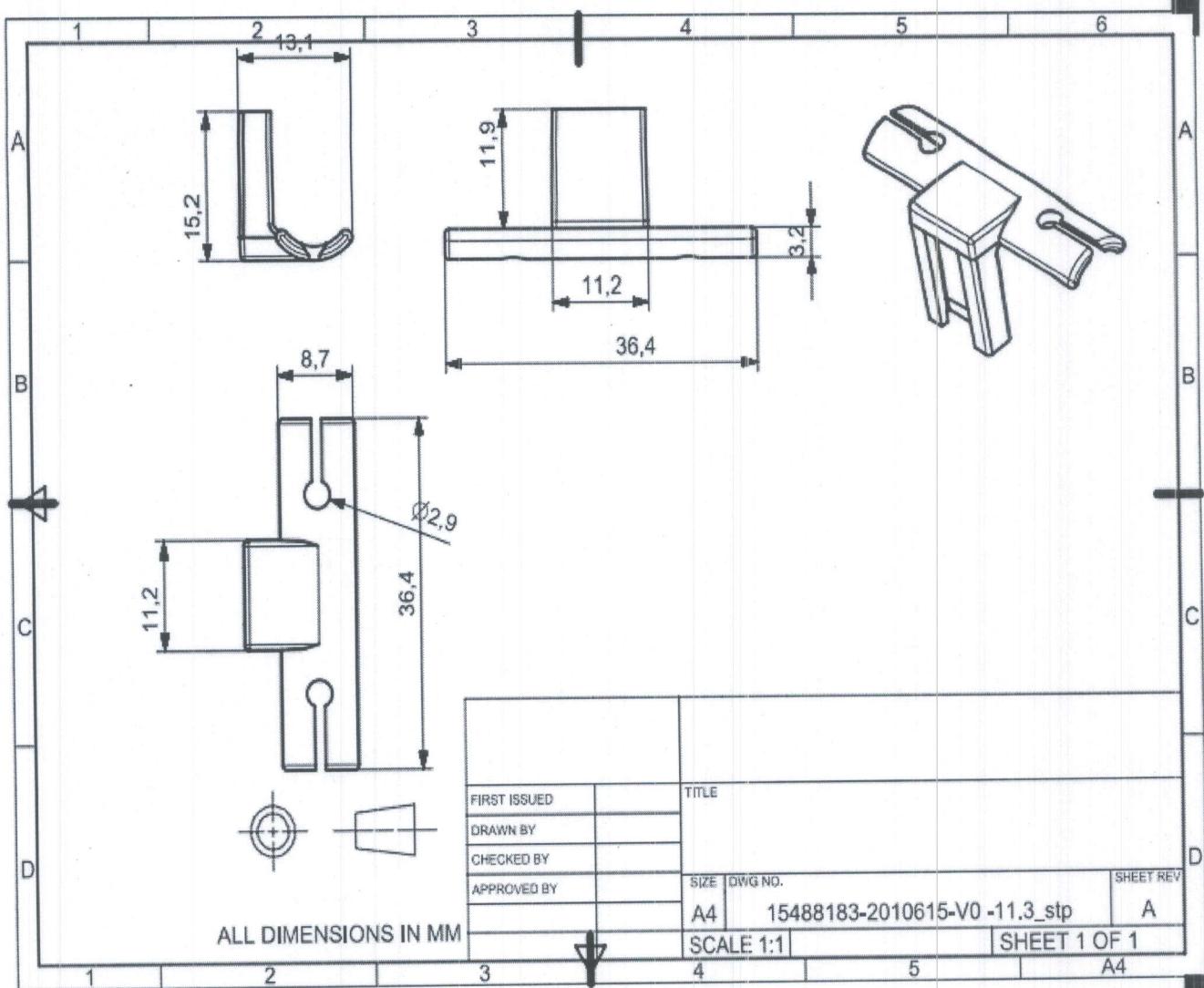
Bezugsmaß Kontrollmaß Vorrichtungsmatz Ausfallmaß Prüfmaß Prüfmaß mit Bewertung Theoretisches Maß Werkstoff-Code  
Ref. dim. Control dim. Fixture dim. Temporary dim. Test dim. Dim. to be inspected Basic dim. Material code



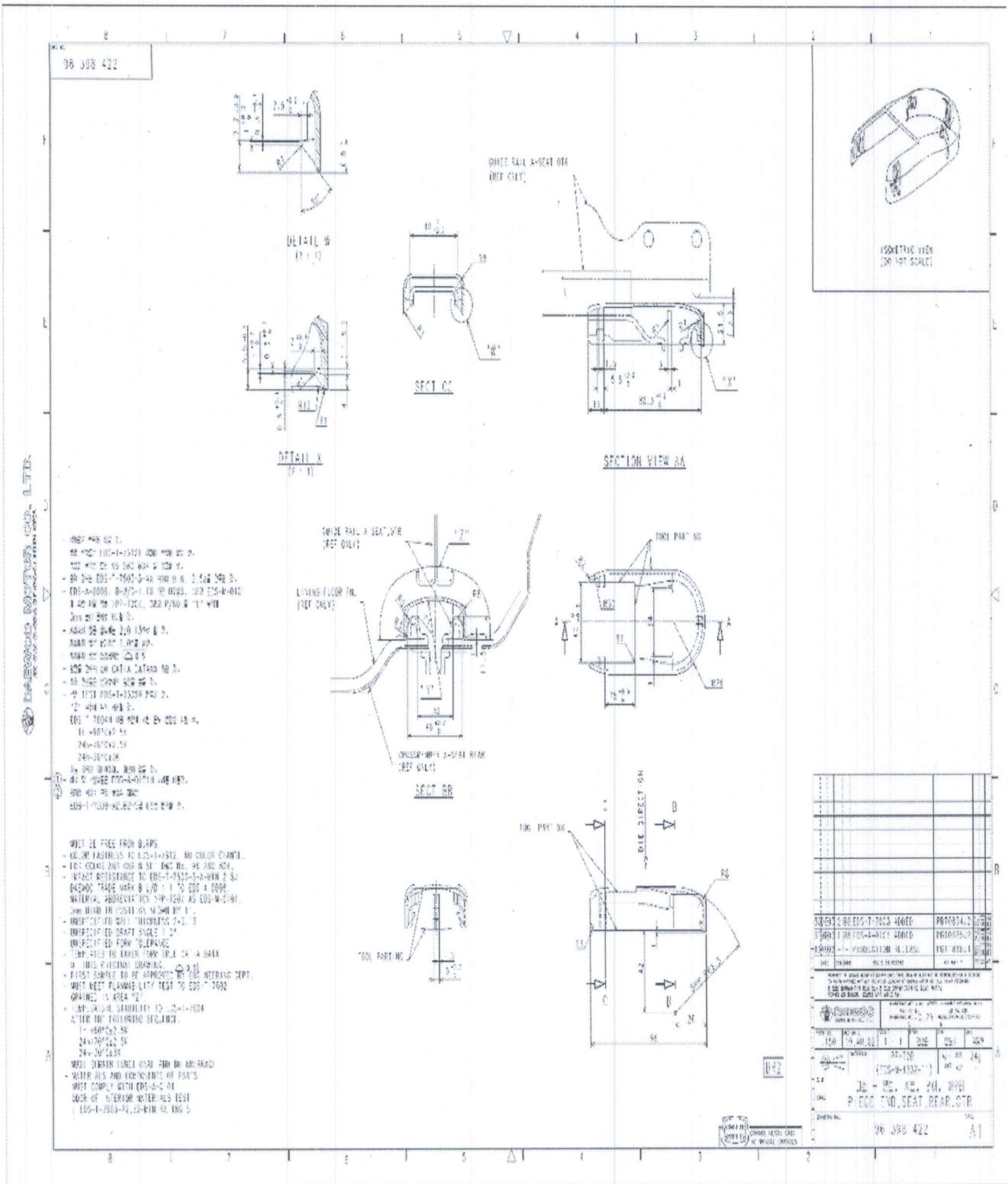
B	7	6	5	4	3	2	I																														
					DWG STATUS	REVISION HISTORY	AUTH DR APV01 APV02																														
					DATE STG REV N/P CHG ZONE	INITIAL DRAWING RELEASE	- JPO DPL WKU																														
					01DE03 R 01 - -																																
<p><b>Teil-Nr./Prt.-No.: 013721 005</b> fuer Rohr- oder Schlauch-Ø14...Ø15 applicable for pipe- or hose-Ø14...Ø15 Werkstoff / material: PA 66 - GF 25 - waermestabil/heat stabilized</p> <p><b>Teil-Nr./Prt.-No.: 019869 001</b> passend fuer Kabelbunde! Ø8...Ø33 applicable for cable bundle Ø8...Ø33 Werkstoff / material: PA 66 - waermestabil/heat stabilized</p>																																					
<p># Maße sind bei eingedrücktem Prüfstift Ø14 zu messen dimensions must be measured with preassembled test pin Ø14</p> <p>ZuH-303</p> <p>Teilgewicht errechnet: 2,5 g part weight calculated:</p> <table border="1" style="margin-left: auto; margin-right: auto;"> <tr> <td>082516 001</td> <td>schwarz</td> <td>SW</td> <td>7000</td> </tr> <tr> <td>Teil-Nr. / Part-Nr.</td> <td>Oberfläche / Surface</td> <td>Farbe / color</td> <td>Kodierung / Code marking</td> </tr> <tr> <td></td> <td></td> <td></td> <td>Kontrollzeichen / Control</td> </tr> </table>								082516 001	schwarz	SW	7000	Teil-Nr. / Part-Nr.	Oberfläche / Surface	Farbe / color	Kodierung / Code marking				Kontrollzeichen / Control																		
082516 001	schwarz	SW	7000																																		
Teil-Nr. / Part-Nr.	Oberfläche / Surface	Farbe / color	Kodierung / Code marking																																		
			Kontrollzeichen / Control																																		
<p>SPECIAL REQUIREMENTS / ENGINEERED FASTENERS WORLDWIDE</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Drawn for</td> <td>Material</td> </tr> <tr> <td>Zeichner</td> <td>04.08.2003</td> </tr> <tr> <td colspan="2">For whom the drawings were made</td> </tr> <tr> <td colspan="2">© This drawing and its intellectual property rights</td> </tr> <tr> <td colspan="2">belong to Delphi Corporation. All rights reserved.</td> </tr> <tr> <td colspan="2">Statutory notice: Verhältnisse / all rights reserved</td> </tr> <tr> <td colspan="2">Material right: Objekt Nr. - non-delivery makes application</td> </tr> <tr> <td>Material / Article</td> <td>Sealed i.e., unless otherwise specified</td> </tr> <tr> <td>2:1</td> <td>1:8.3 ± 0°</td> </tr> <tr> <td>Herst./Fabrikat./</td> <td>Geometrie/Cad model</td> </tr> <tr> <td>Referenz/Referenz</td> <td>Abbildung/Ref. Drawing</td> </tr> <tr> <td>Material/Material</td> <td>siehe Zeichnung</td> </tr> <tr> <td>Brasur/Verzierung</td> <td>8801</td> </tr> <tr> <td colspan="2">Kabelband/Schlauchhalter, drehbar</td> </tr> <tr> <td colspan="2">cable strap / hose clip, rotatable</td> </tr> </table>								Drawn for	Material	Zeichner	04.08.2003	For whom the drawings were made		© This drawing and its intellectual property rights		belong to Delphi Corporation. All rights reserved.		Statutory notice: Verhältnisse / all rights reserved		Material right: Objekt Nr. - non-delivery makes application		Material / Article	Sealed i.e., unless otherwise specified	2:1	1:8.3 ± 0°	Herst./Fabrikat./	Geometrie/Cad model	Referenz/Referenz	Abbildung/Ref. Drawing	Material/Material	siehe Zeichnung	Brasur/Verzierung	8801	Kabelband/Schlauchhalter, drehbar		cable strap / hose clip, rotatable	
Drawn for	Material																																				
Zeichner	04.08.2003																																				
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Referenz/Referenz	Abbildung/Ref. Drawing																																				
Material/Material	siehe Zeichnung																																				
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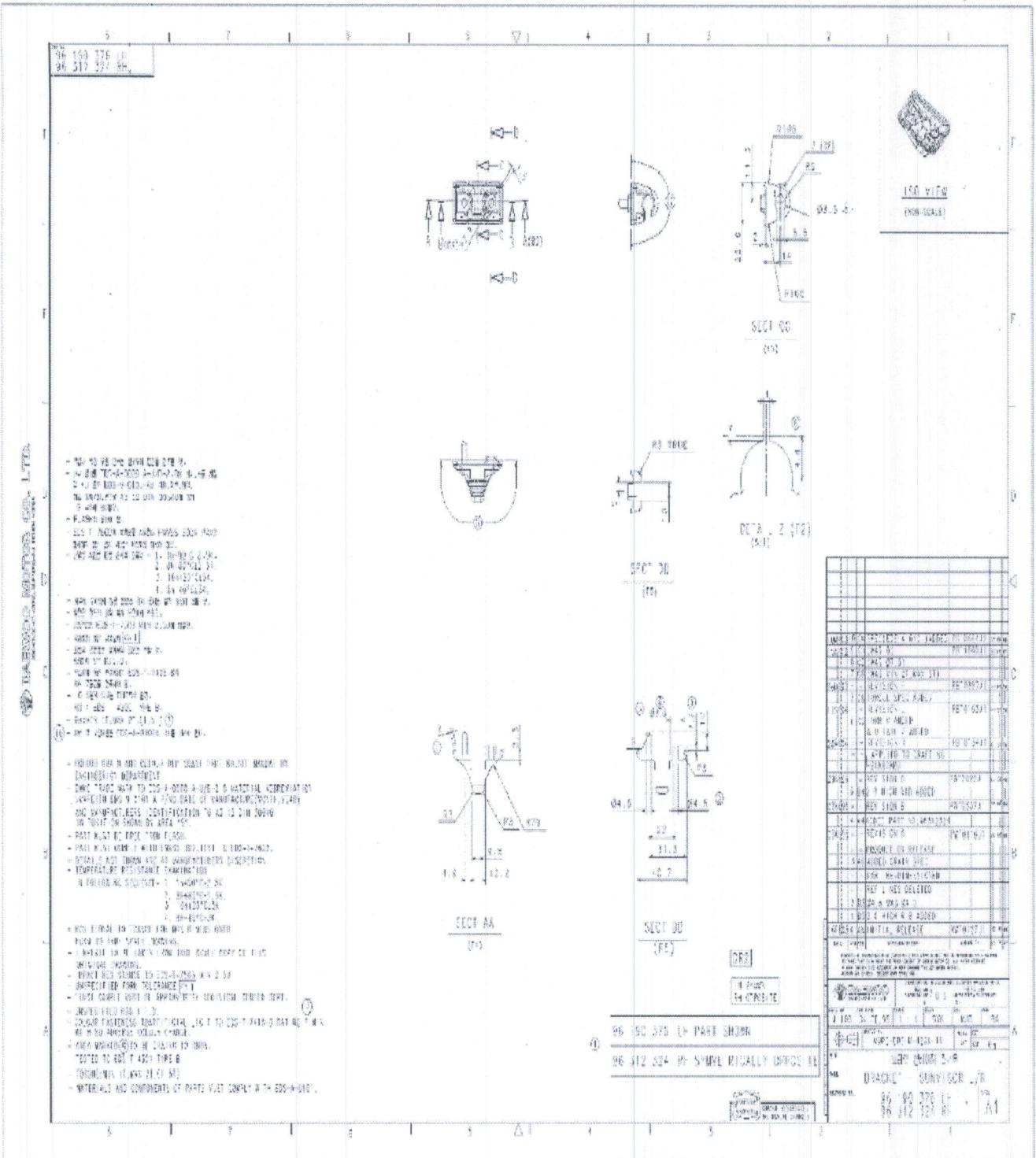
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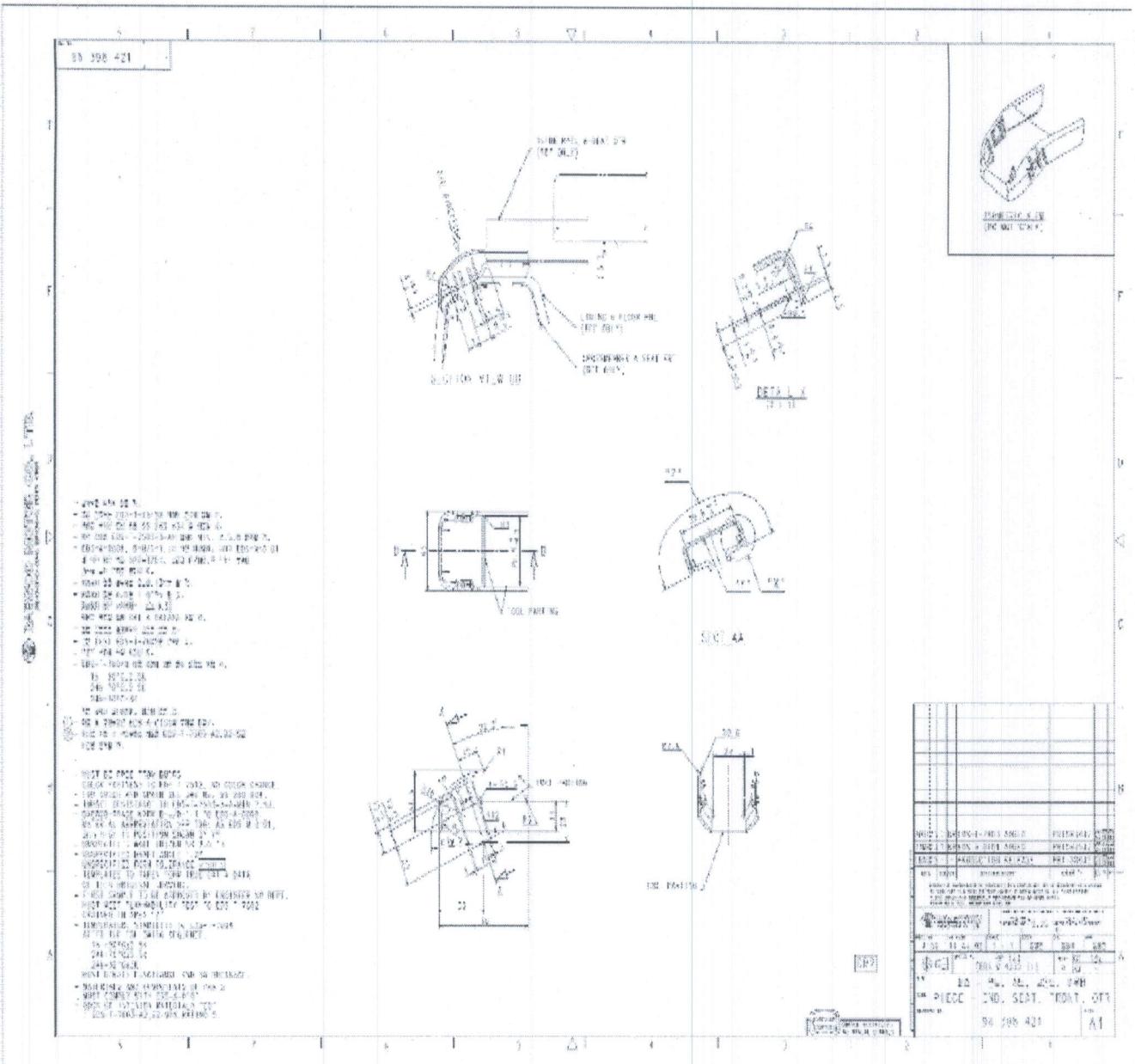
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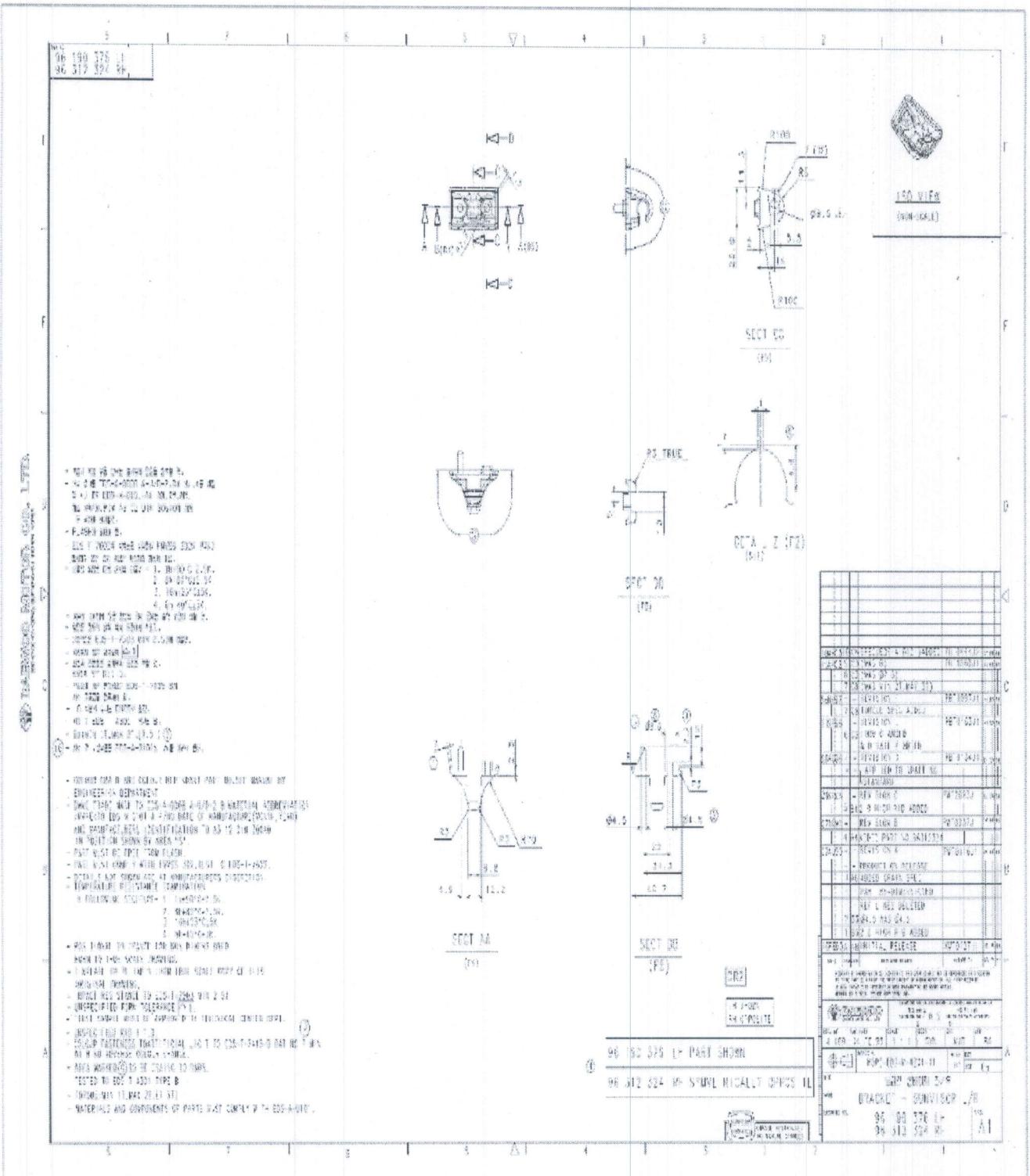


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№	Пластик махсузлар ишлаб чиқариш	Батафсил тасниф:
1	95460408 COVER-BODY RR WRG HARN CONN	<p>Детал номи COVER-BODY RR WRG HARN CONN (95460408)</p> <p>Жами деталлар летник билан оғирлиги – 156.5 (гр)</p> <p>Битта детал оғирлиги – 35.7 (гр)</p> <p>Қолип ўлчами - 450X500X480 (мм*мм*мм)</p> <p>Сотиб олиш хажми – 29 801 (дона)</p> <p>4NB автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 499kg</p> <p>Қолип кавитаси - 4</p> <p>Ишлатиладиган хом ашё тури PA-66 BK GF 30(PA66+GF30)</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
2	498300450/863109 Фиксатор/Cable Tie	<p>Детал номи Cable Tie (498300450/863109)</p> <p>Жами деталлар летник билан оғирлиги - 37,7 (гр)</p> <p>Битта детал оғирлиги - 3,16(гр)</p> <p>Қолип ўлчами - 470*320*340 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 142 000 (дона)</p> <p>T-250 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>J-200 автомобиль учун ишлатиладиган деталлар сони 5 дона ишлайди</p> <p>Қолипнинг оғирлиги 305kg</p> <p>Қолип кавитаси -12</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
3	13726750 Фиксатор/Cable Tie	<p>Детал номи Cable Tie (13726750)</p> <p>Жами деталлар летник билан оғирлиги - 33,4 (гр)</p> <p>Битта детал оғирлиги - 2,78(гр)</p> <p>Қолип ўлчами - 500*340*345 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 132 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 2 дона ишлайди</p> <p>Қолипнинг оғирлиги 360kg</p> <p>Қолип кавитаси -12</p>

			Ишлатиладиган хом ашё тури РА66  Cold Runner/Hot runner cold runner  Цикл вакти - 35(секунд)  ТПА дастгохи тури 130-220 Т
4	420001445/863078	Фиксатор/Cable Tie	Детал номи Cable Tie (420001445/863078)  Жами деталлар летник билан оғирлиги - 33,4 (гр)  Битта детал оғирлиги - 2,78(гр)  Қолип ўлчами - 480*340*350 (мм*мм*мм)  Сотиб олиш хажми – 153 000 (дона)  М-300 автомобиль учун ишлатиладиган деталлар сони 6 дона ишлайди  Т-250 автомобиль учун ишлатиладиган деталлар сони 16 дона ишлайди  J-200 автомобиль учун ишлатиладиган деталлар сони 3 дона ишлайди  Қолипнинг оғирлиги 340kg  Қолип кавитаси -12  Ишлатиладиган хом ашё тури РА66  Cold Runner/Hot runner cold runner  Цикл вакти - 35(секунд)  ТПА дастгохи тури 130-220 Т
5	825623/8116343	Фиксатор/Cable Tie	Детал номи Cable Tie (825623/8116343)  Жами деталлар летник билан оғирлиги - 2,59 (гр)  Битта детал оғирлиги - 3,16(гр)  Қолип ўлчами - 520*340*340 (мм*мм*мм)  Сотиб олиш хажми - 40 000 (дона)  Т-250 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди  J-200 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди  Қолипнинг оғирлиги 370kg  Қолип кавитаси -12  Ишлатиладиган хом ашё тури РА66  Cold Runner/Hot runner cold runner  Цикл вакти - 35(секунд)  ТПА дастгохи тури 130-220 Т
			Детал номи Cable Tie (498300430)  Жами деталлар летник билан оғирлиги - 23,9 (гр)  Битта детал оғирлиги - 2(гр)  Қолип ўлчами - 400*360*335 (мм*мм*мм)

6	498300430	Фиксатор/Cable Tie	<p>Сотиб олиш хажми - 117 000 (дона)</p> <p>T-250 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>J-200 автомобиль учун ишлатиладиган деталлар сони 3 дона ишлайди</p> <p>Қолипнинг оғирлиги 300kg</p> <p>Қолип кавитаси -12</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
7	15467392	Фиксатор/Cable Tie	<p>Детал номи Cable Tie (15467392)</p> <p>Жами деталлар летник билан оғирлиги - 33,4 (гр)</p> <p>Битта детал оғирлиги - 2,78(гр)</p> <p>Қолип ўлчами - 580*360*345 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 55 000 (дона)</p> <p>T-250 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 2 дона ишлайди</p> <p>Қолипнинг оғирлиги 450kg</p> <p>Қолип кавитаси -12</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
8	10600485	Фиксатор/Clip	<p>Детал номи Clip (10600485)</p> <p>Жами деталлар летник билан оғирлиги - 25 (гр)</p> <p>Битта детал оғирлиги - 2,08(гр)</p> <p>Қолип ўлчами - 380*300*340 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 197 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 5 дона ишлайди</p> <p>Қолипнинг оғирлиги 245kg</p> <p>Қолип кавитаси -12</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
9	12198484	Фиксатор/Clip	Детал номи Cable Tie (12198484)

			<p>Жами деталлар летник билан оғирлиги - 24,1 (гр)</p> <p>Битта детал оғирлиги - 1,5(гр)</p> <p>Қолип ўлчами - 330*320*310 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 352 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 5 дона ишлайди</p> <p>Қолипнинг оғирлиги 222kg</p> <p>Қолип кавитаси -16</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вақти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
10	10863574/15470475	Клипса/Clip	<p>Детал номи Clip (10863574)</p> <p>Жами деталлар летник билан оғирлиги - 34,8 (гр)</p> <p>Битта детал оғирлиги - 2,8(гр)</p> <p>Қолип ўлчами - 340*300*335 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 39 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 203kg</p> <p>Қолип кавитаси -5</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вақти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
11	10863574	Фиксатор/Cable Tie	<p>Детал номи Clip (10863574)</p> <p>Жами деталлар летник билан оғирлиги - 21,1 (гр)</p> <p>Битта детал оғирлиги - 1,31(гр)</p> <p>Қолип ўлчами - 340*250*320 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 43 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 175kg</p> <p>Қолип кавитаси -16</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вақти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>

12	13539245	Фиксатор/Cable Tie	<p>Детал номи Clip (13539245)</p> <p>Жами деталлар летник билан оғирлиги - 31,2 (гр)</p> <p>Битта детал оғирлиги - 2,6(гр)</p> <p>Қолип ўлчами - 380*270*330 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 39 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 2 дона ишлайди</p> <p>Қолипнинг оғирлиги 220kg</p> <p>Қолип кавитаси -12</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
13	10864079/13796227	Фиксатор/Cable Tie	<p>Детал номи Clip (10864079/13796227)</p> <p>Жами деталлар летник билан оғирлиги - 33 (гр)</p> <p>Битта детал оғирлиги - 2,06(гр)</p> <p>Қолип ўлчами - 350*270*310 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 35 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 290kg</p> <p>Қолип кавитаси -12</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
14	15488183	Фиксатор/Clip	<p>Детал номи Clip (15488183)</p> <p>Жами деталлар летник билан оғирлиги - 24 (гр)</p> <p>Битта детал оғирлиги - 1,5(гр)</p> <p>Қолип ўлчами - 280*280*250 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 31 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 227kg</p> <p>Қолип кавитаси -16</p> <p>Ишлатиладиган хом ашё тури PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p>

			ТПА дастгохи түри 130-220 Т
15	15469897 clip	Клипса/Clip	<p>Детал номи Clip (15469897 clip)</p> <p>Жами деталлар летник билан оғирлиги - 26 (гр)</p> <p>Битта детал оғирлиги - 2,16(гр)</p> <p>Қолип ўлчами - 270*250*236 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 74 000 (дона)</p> <p>4-NB автомобиль учун ишлатиладиган деталлар сони 2 дона ишлайди</p> <p>Қолипнинг оғирлиги 100 kg</p> <p>Қолип кавитаси -16</p> <p>Ишлатиладиган хом ашё түри PA66</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти - 35(секунд)</p> <p>ТПА дастгохи түри 130-220 Т</p>
16	96616551	COVER-F/SEAT OTR ADJR FRT FIN*GRAY	<p>Детал номи COVER-F/SEAT OTR ADJR FRT FIN*GRAY (96616551)</p> <p>Жами деталлар летник билан оғирлиги – 41.4 (гр)</p> <p>Битта детал оғирлиги - 9 (гр)</p> <p>Қолип ўлчами - 350x350x280 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 51 220 (дона)</p> <p>J-200 автомобиль учун ишлатиладиган деталлар сони 2 дона ишлайди</p> <p>Қолипнинг оғирлиги 260 kg</p> <p>Қолип кавитаси -4</p> <p>Ишлатиладиган хом ашё түри (EDS-M-4232-11 PP-T20) MT8220-8149W</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вакти – 45 (секунд)</p> <p>ТПА дастгохи түри 130-220 Т</p>
17	96615802	BRACKET-S/S SUPT *GRAY	<p>Детал номи BRACKET-S/S SUPT *GRAY (96615802)</p> <p>Жами деталлар летник билан оғирлиги – 46 (гр)</p> <p>Битта детал оғирлиги - 5 (гр)</p> <p>Қолип ўлчами - 300x450x250 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 25 610 (дона)</p> <p>J-200 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 240 kg</p> <p>Қолип кавитаси -8</p> <p>Ишлатиладиган хом ашё түри (EDS-M-4131-11 MDPE) R-0333</p> <p>Cold Runner/Hot runner cold runner</p>

			Цикл вақти – 42 (секунд) ТПА дастгохи тури 130-220 Т
18	96615804	BRACKET-S/S SUPT *GRAY	<p>Детал номи BRACKET-S/S SUPT *GRAY (96615804)</p> <p>Жами деталлар летник билан оғирлиги – 46 (гр)</p> <p>Битта детал оғирлиги - 5 (гр)</p> <p>Қолип ўлчами - 300x450x250 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 25 610 (дона)</p> <p>J-200 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 240 kg</p> <p>Қолип кавитаси -8</p> <p>Ишлатиладиган хом ашё тури (EDS-M-4131-11 MDPE) R-0333</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вақти – 42 (секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
19	96616553	COVER-F/SEAT OTR ADJR RR FIN*GRAY	<p>Детал номи COVER-F/SEAT OTR ADJR RR FIN*GRAY (96616553)</p> <p>Жами деталлар летник билан оғирлиги – 64.4 (гр)</p> <p>Битта детал оғирлиги - 14 (гр)</p> <p>Қолип ўлчами - 350x350x300 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 102 404 (дона)</p> <p>J-200 автомобиль учун ишлатиладиган деталлар сони 4 дона ишлайди</p> <p>Қолипнинг оғирлиги 270 kg</p> <p>Қолип кавитаси -4</p> <p>Ишлатиладиган хом ашё тури (EDS-M-4232-11 PP-T20) MT8220-8149W</p> <p>Cold Runner/Hot runner cold runner</p> <p>Цикл вақти – 45 (секунд)</p> <p>ТПА дастгохи тури 130-220 Т</p>
20	96617685	COVER-I/P SW TR PLT HOLE*CHARCOAL	<p>Детал номи COVER-I/P SW TR PLT HOLE*CHARCOAL (96617685)</p> <p>Жами деталлар летник билан оғирлиги – 38 (гр)</p> <p>Битта детал оғирлиги - 8 (гр)</p> <p>Қолип ўлчами - 280x350x260 (мм*мм*мм)</p> <p>Сотиб олиш хажми - 5730 (дона)</p> <p>T-250 автомобиль учун ишлатиладиган деталлар сони 1 дона ишлайди</p> <p>Қолипнинг оғирлиги 230 kg</p> <p>Қолип кавитаси -4</p> <p>Ишлатиладиган хом ашё тури ABS(HAC8265 98029)</p>

Cold Runner/Hot runner cold runner

Цикл вакти – 40 (секунд)

ТПА даастгохи тури 130-220 Т

### Техник қисмнинг 2-иловаси: махсулот етказиб бериш хажми:

№	Махсулот коди	Детал номи	окт.22	ноя.22	дек.22
1	96616551	COVER-F/SEAT OTR ADJR FRT FIN *GRAY	17400	16600	17220
2	96615802	BRACKET-S/S SUPT *GRAY	8700	8300	8610
3	96615804	BRACKET-S/S SUPT *GRAY	8700	8300	8610
4	96616553	COVER-F/SEAT OTR ADJR RR FIN *GRAY	34800	33200	34440
5	96457685	COVER-I/P SW TR PLT HOLE *CHARCOAL	2300	2300	1130
6	498300450	Cable tie	56000	41000	45000
7	13726750	Cable tie	74000	37000	21000
8	420001445	Cable tie	63000	45000	45000
9	825623	Cable tie	20000	9000	11000
10	498300430	Cable tie	50000	32000	35000
11	15467392	Cable tie	3000	31000	21000
12	12198484	Cable tie	160000	113000	79000
13	10863574/15470475	Cable tie	15000	15000	9000
14	10863574	Cable tie	18000	15000	10000
15	13539245	Cable tie	14000	15000	10000
16	10864079	Cable tie	15000	10000	10000
17	15488183	Cable tie	6000	15000	10000
18	15469897 clip	Clip	24000	30000	20000
19	10600485	Cable tie	75000	73000	49000
20	95460408	COVER-BODY RR WRG HARN CONN	10000	10000	9801