

«UzAuto Motors» AJ  
**TEXNIK TOPSHIRIQ**



22TT-9029-00022

2022-02-17

**TEXNIK TOPSHIRIQ TT**

Butlovchi qism nomi	94530176 - CLAMP-A/CL ADAP DUCT 94530170 - CLAMP, HARN 94530169 - CLAMP 94530179 - CLAMP ASM-RR BRK PIPE 94530196/99/0213/0218/0145 - CLAMP
Texnik ko`rsatkichlari	Material: SPCC t=1 Plastifikator RSS76R
Butlovchi qismga texnika-	<p><b>Mahsulotni qabul qilish</b></p> <p>Masulotni sifati bo`yicha qabul qilish buyurtmachining “Butlovchi qismlarni kiritish nazorati” standartiga asosan amalga oshiriladi.</p> <p>Mahsulotni miqdor va sifat bo`yicha qabul qilish buyurtmachining korxonasida ta`minotchining vakili ishtirokida amalga oshiriladi.</p> <p>Yetkazib berilgan mahsulot miqdori buyurtmachi tomonidan taqdim etilgan talabnomaga binoan, yozma yoki elektron shaklda kelishilgan shaklda berilgan hajmlarga mos kelishi lozim.</p> <p><b>Mahsulot sifati</b></p> <p>Ta`minotchi buyurtmachiga mahsulotni buyurtmachi tomonidan joriy etilgan me`yor va o`rnatilgann standart, mahsulotni sifatini, chizmalar talablari, me`yoriy xujjatlar, nazorat qilish usullari asosida yetkazib berilishiga kafolat beradi.</p>

texnologik talablar	<p>Mahsulot materialini, tuzilishini yoki hujjatlarni bir tomonlama o`zgartirilishga yo`l qo`yilmaydi.</p> <p>Buyurtmachi mahsulot sifatini va ta`minotchining ekologik sertifikati mavjudligini tekshirish huquqiga ega va zarur hollarda bu tekshirish huquqi bevosita iste`molchiga ham berilishi mumkin.</p> <p><b>Sifat kafolati.</b></p> <p>Agar mahsulot kam yetkazib berilishi va sifat nomuvofiqligi, qadoqsiz va o`ramasiz yoki talab darajasida bo`lmagan qadoqda va o`ramada kelganligi, markasiz yoki talab darajada markalanmaganligi ta`minotchi vakili ishtirokida aniqlansa, ta`minotchi 3 (uch) ish kunida ushbu kamchiliklarni bartaraf etishi va yetishmayotgan miqdorini o`z mablag`lari xisobidan to`ldirilishi lozim, shuningdek buyurtmachidan yozma xabar(pochta, faks, electron pochta) qabul qilinganidan keyin yoki yetkazib berilgan sanadan boshlab 1 (bir) ish kuni ichida tegishli idishga qadoqlash, markalash ishlarini</p>
Butlovchi qismning ishlatalish joyi	bajarishi kerak. Yig'uv va Payvandlash sexida ishlataladi
Narx qismi	Eng yaxshi takliflarini tanlash konkursida ko`rsatilgan narxlar eng past narxdan oshmasligi kerak va keyinchalik o`zgartirilishi mumkin emas. Taqdim qilingan narxlar O`zbekiston Respublikasi milliy valyutasi so`mda va qo`shimcha qiymat solig`i (QQS) bilan ko`rsatilishi lozim.
Fotosurat	Ilovada ko`rsatilgan.
Chizmasi va umumiy talablar	Ilovada ko`rsatilgan.

## **Tara va Qadoqalash**

Butlovchi qismni yetkazib berishda shakli va hajmi ta`minotchi tomonidan ishlab chiqilgan va buyurtmachi bilan kelishilgan maxsus idishlar ishlatiladi va buyurtmachi bilan kelishilgan talablarga ko`ra markalanishi lozim.

Mahsulotni yetkazib berishda quyidagi ma`lumotlarni o`z ichiga olgan yorliq yopishtiriladi.

- avtomobil turi;
- butlovchi qism nomi, raqami va soni;
- ta`minotchining kodi;
- yetkazib berish joyi;
- idish hajmi, qadoqlash sanasi, nazorat xolati va boshqalar.

### **Qo`shimcha talablar**

Butlovchi qismni yetkazib berishda shakli va hajmi ta`minotchi tomonidan ishlab chiqilgan va buyurtmachi bilan kelishilgan maxsus idishlar ishlatiladi va buyurtmachi bilan kelishilgan talablarga ko`ra markalanishi lozim.

Mahsulotni yetkazib berishda quyidagi ma`lumotlarni o`z ichiga olgan yorliq yopishtiriladi.

- avtomobil turi;
- butlovchi qism nomi, raqami va soni;
- ta`minotchining kodi;
- yetkazib berish joyi;
- idish hajmi, qadoqlash sanasi, nazorat xolati va boshqalar.

**Boshqaruvchi direktor**



2022-02-17 15:15

**S. M.  
Jumaniyazov**  
2022-02-17 11:05

**Rozilik**

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**Boshqarma boshlig'i**

*Global xarid qilish va ta'minot tizimi  
boshqarmasi*



2022-02-17 11:05

**U. P. Ruzibayev**  
2022-02-16 17:17

**Bo'lim boshlig'i**

*Maxallillashtirish bo'limi*



2022-02-16 18:36

**D. K. Annaqov**  
2022-02-16 17:17

**Bo'linma boshlig'i**

*HVAC, shassi va uzellar bo'linmasi*



2022-02-16 17:17

**E. I. Qilichov**  
2022-02-16 15:43

**Mas'ul**

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**Muhandis-texnolog**

*Interior, Exterior va kuzov qismlari  
bo'linmasi*



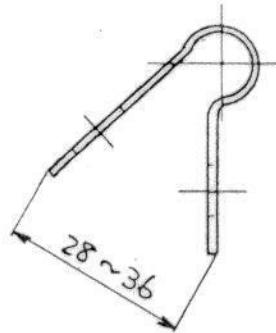
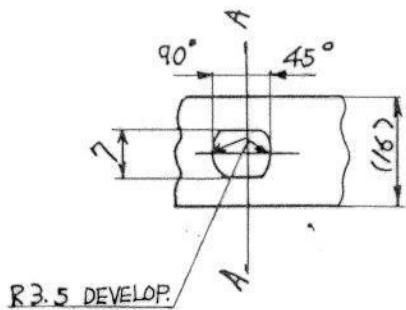
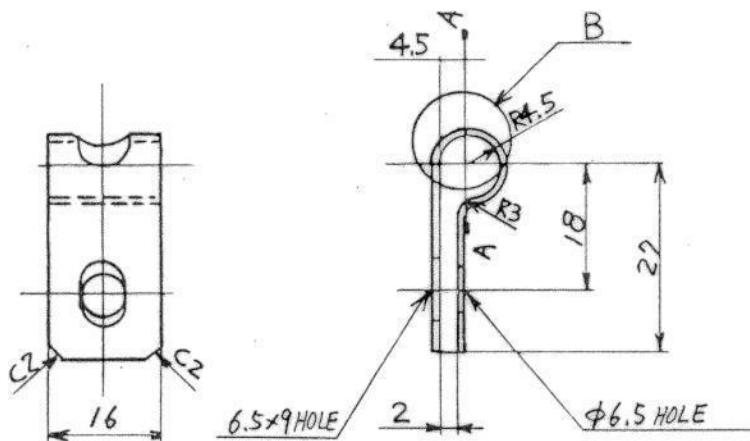
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**B. R.**

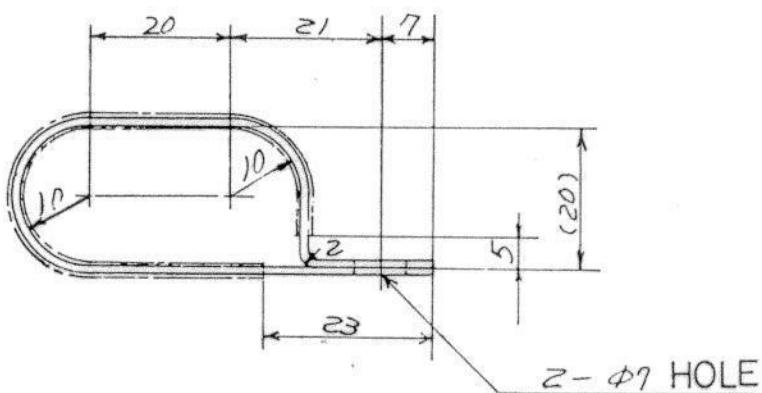
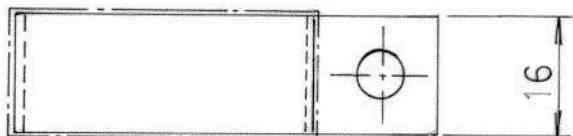
**Qutlimuratov**  
2022-02-16 15:43

## THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

B DETAIL (VIEW C)WHEN DELIVERED SHAPENOTE 1. NO BURRS $t = 1.0$ △ 2. Restricted and Reportable Substance for parts per GMW 3-59.

△	△	△	△	△
△ 1 PCBA 09.02.31 <u>NOTE Added</u>			S.S.B <u>Hw</u> GS	
△ 1 CT3-0004L 10-Fe-03 WAS DWG NO. 09403-06405			S.S.B <u>✓</u>	
△ - CT2-0300 '92.12.30 REDRAWN <u>DWG</u> 昌相			DWG昌相	
REV Q'TY	ECN. NO.	DATE	CONTENTS	RVD'BY CHKD BY APPVD BY
PART NUMBER △ 94 530 145 09403-06405			GEN. TOL. DESD2101a	
REF. DWG MATERIAL SPCC SURFACE FINISHING MFZn13-G			DSND BY S.PARK	CHKD BY B.Symoon
HEAT TREATMENT			APPVD BY <u>gook</u>	
			DATE 1992. 11. 18 WT: 8 g SZ: 4	
기종: BLK.		SCALE N:S	PAGE 1/1	DAEWOO SHIPBUILDING & HEAVY MACHINERY LTD.

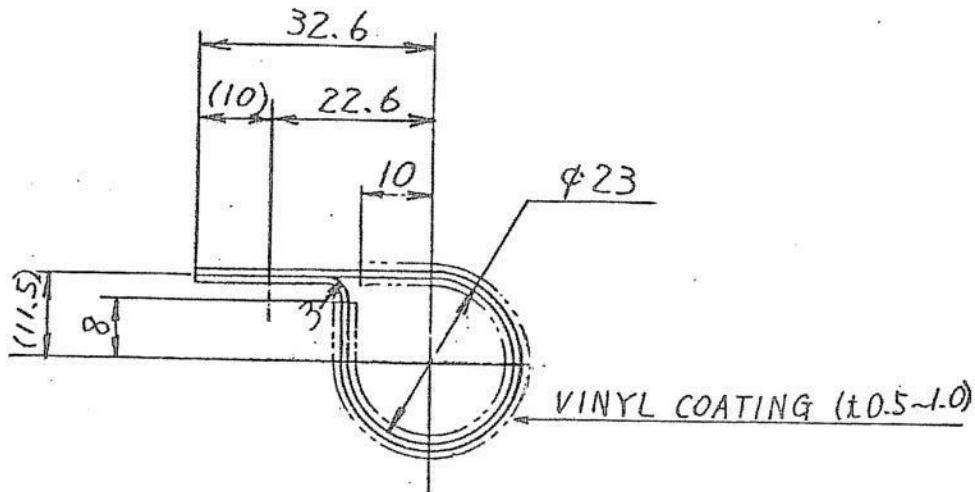


**NOTE**

- RESTRICTED AND REPORTABLE SUBSTANCES  
FOR PARTS PER GMW3059.

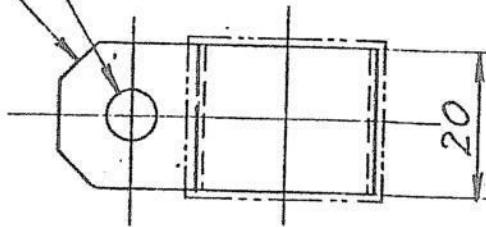
+ 부품의 구성 성분은 GMW 3059에 따라  
금지 또는 신고되어야 한다.

△					
△	1	PCG00355 07.8.29	ADDED NOTE (GMW 3059)	신부록	- C.S.Lee
△	1	ET3-00200 03.2.15	GM P/N CONV	김동수	-
△	-	WT2-0281 92.12.10.	REDRAWN	I.K.KIM	
REV	Q'TY	ECN. NO.	DATE	CONTENTS	RVD'BY CHKD BY APPVD BY
PART NUMBER  △ 09403-19401 94530169				PART NAME  CLAMP, HOSE , NO.1	
REF. DWG				GEN. TOL. DESD2101a	
MATERIAL SECC, 1.0 t		SURFACE FINISHING VINYL COATING (0.5 ~ 1.0 t)		DSND BY I.	CHKD BY K. KIM
HEAT TREATMENT				APPVD BY <i>Lee</i>	APPVD BY <i>Gut</i>
기종 : BLK :		SCALE 1 : 1	PAGE 1 / 1	DATE 1992. 11. 7.	WT: 1.99 gr SZ: 4
 <b>대우조선공업주식회사</b> DAEWOO SHIPBUILDING & HEAVY MACHINERY Ltd.					



2 - φ7 HOLES

4 - C5



### NOTE

- RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW3059.
- 부품의 구성 성분은 GMW 3059에 따라 금지 또는 신고되어야 한다.

△						
△						
△	1	PCE002447	07.8.31	Add GMW3059	속명자	as. Lee
△	1	WT3-0216D	'03.12.01	CHANGED, PART NO.	정호석	Thompson
△		WT2-0281	'92.12.10	REDRAWING	김우성	Kim
REV	Q'TY	ECN. NO.	DATE	CONTENTS	RVD BY	CHKD BY
PART NUMBER					APPVD BY	
09403-23407-94 530 170				CLAMP		
					GEN. TOL.	
						DES'D2101a

REF. DWG.

MATERIAL

SPCC-NS, 1.0t

HEAT TREATMENT

기종: BLK:

SURFACE FINISHING

MFZn5 - G

SCALE

1:1

PAGE

1 / 1

DSND BY

원준성

CHKD BY

柳洙陽

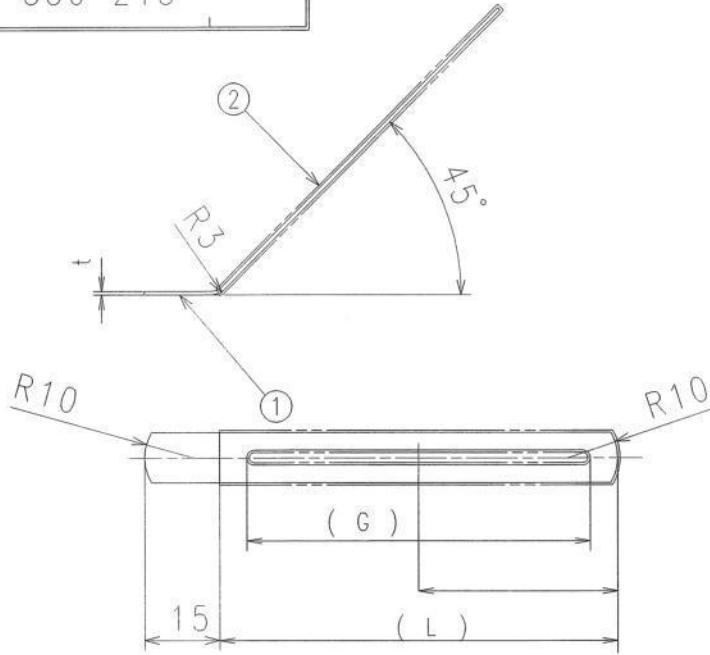
APPVD BY

00113

APPVD BY

Gut

대우조선공업주식회사  
DAEWOO SHIPBUILDING & HEAVY MACHINERY Ltd.

DWG NO.  
94 530 213

## 주 기

- 모든 유해한 BURRS와 날카로운 부위는 제거할 것.
- 재료 및 구성 부품은 EDS-A-0101의 규제를 따를 것.
- 6가 크롬 없을 것.
- 재질
  - (1) : SPCC (EDS-A-1101)
  - (2) : PVC (0.5~1.0t) COATING
  
- REMOVE ALL INJURIOUS BURRS AND SHARP EDGES.
- MATERIALS AND COMPONENTS OF PARTS MUST COMPLY WITH EDS-A-0101.
- MUST BE FREE OF HEXAVALENT CHROMIUM
- MATERIAL
  - (1) : SPCC (EDS-M-1101)
  - (2) : PVC (0.5~1.0t) COATING

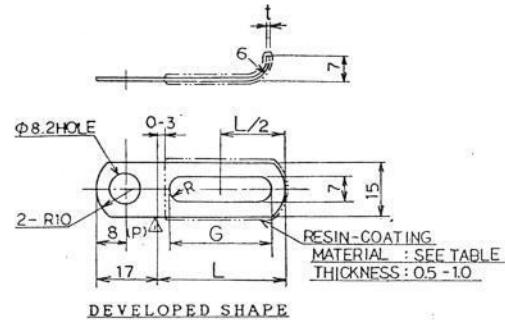
	P/NO	L	G	t	MATERIAL	REMARK
1	94530213	35	20	0.7	SPCC	
2	94530216	45	28	0.8	SPCC	
3	94530218	65	36	0.8	SPCC	



06MR06		WAS EDS A 2002	BT6-0030D	YH YM CS
		PRODUCTION RELEASE		
DATE	SYM ZONE	REVISION RECORD	AUTHORITY	DS CK AP
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GM DAEWOO		DIMENSIONS ARE IN MILLIMETERS. ALLOWABLE VARIATION ON ALL 차수는 mm 입. 보통 치수 허용치 DIMENSIONS ARE + - UNLESS OTHERWISE SPECIFIED 는 + - 을 제외하고는 허용치입니다.		
PROJ NO.	DWG DATE	SCALE	DSGN	CHK
B150	06, MR, 06	-----	박용환	신용무
MATERIAL		SEE NOTES	WEI-GHT	EST ACT
도 름		클램프		
NAME		CLAMP		
DRAWING NO.		SIZE		
94 530 213		A3		

△ 94530197

No.	PART No.	PLATING	COATING MATERIAL	L	G	t	특별 지시 사용, SPECIAL DESIGNATED ITEM, REMARKS
1	09404-09201	DFZnCr2	VINYL	35	28	0.6	
2	09404-08401	MFZn5-B	VINYL				
3	08203	DFZnCr2	VINYL	65	55	0.8	
4	08403	MFZn5-B	VINYL				
5	08204	DFZnCr2	VINYL	85	75	0.8	
6	08404	MFZn5-B	VINYL				
7	-						
8	08402	MFZn5-B	VINYL	50	40	0.7	
9	-						
10	08405	MFZn5-B	VINYL	110	100	1.0	
11	-						
12	08413	MFZn5-B	VINYL	65	55	1.0	
13	-						
14	08415	MFZn5-B	HEAT-RESISTANT VINYL	55	45	0.8	P-7
15	-						



NOTE: BE FREE FROM BURRS.

주기: BURR 없이거나  
없음.

† PART NUMBERING METHOD(REFERENCE) †

09404-00 000

REGISTRATION NO. (등록 번호)

② : TYPE 2,ACRODIZED COATING + RESIN-COATING

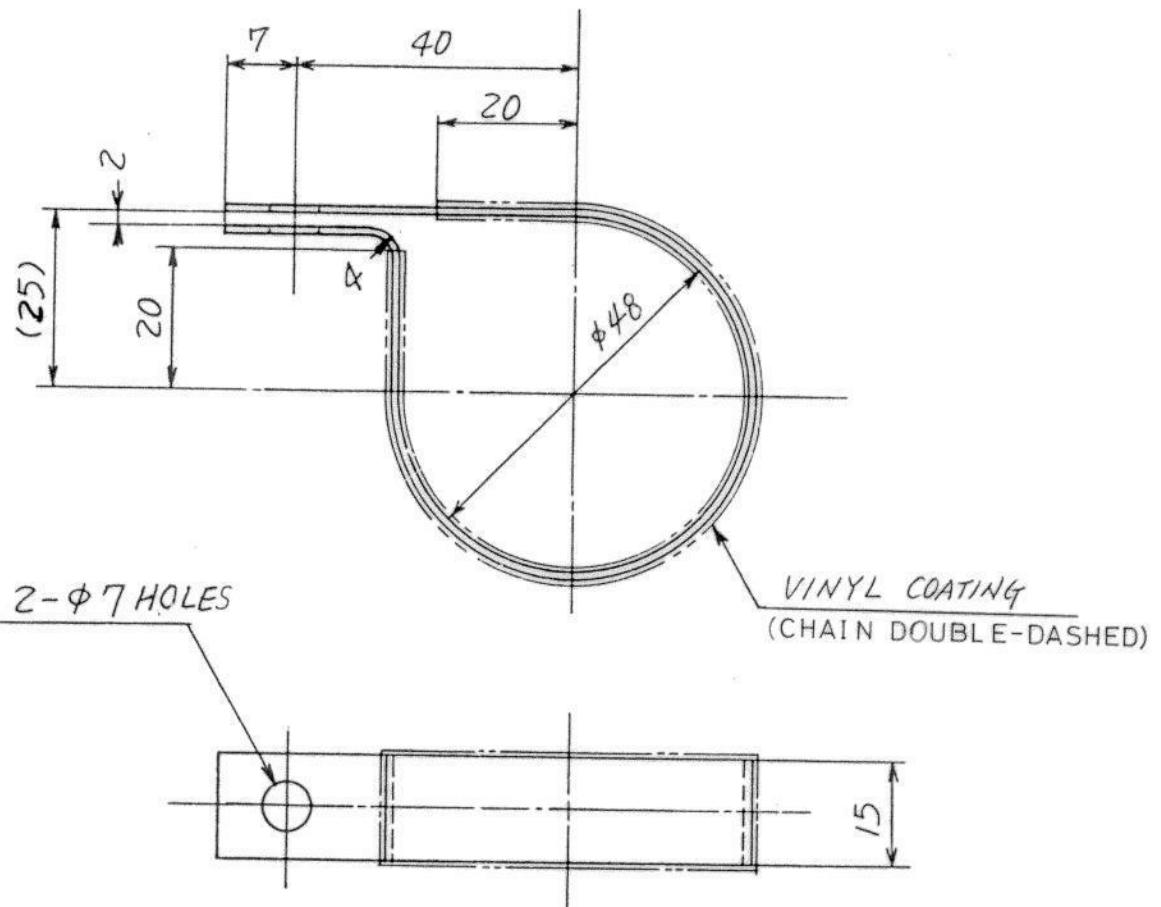
③ : TYPE 3,PLATING ONLY

④ : TYPE 4,PLATING + RESIN COATING

NOMINAL NO. (호칭 번호)

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
REV/DOTY ECN NO. DATE																			
REDESIGNED ACC TO																			

PART NUMBER △ 94530197 09404-08401		PART NAME CLAMP		GEN. TOL. DESD2101a	
REF. DWG	MATERIAL	SURFACE FINISHING	DSND BY	CHKD BY	APPVD BY
	SPCC	SEE TABLE	△ 94530197 09404-08401	dong	春和綠
HEAT TREATMENT			DATE 1992. 12. 23.	WT. 6.43	SZ: A
SCALE	PAGE				
△ 94530197 09404-08401	1/1				
DAEWOO SHIPBUILDING & HEAVY MACHINERY LTD.					



NOTE

1. DIMENSION : BEFORE VINYL COATING SHOWN.

△ NOTE

주기

1. 치수 : 비닐 코팅 전에 명시.

- RESTRICTED AND REPORTABLE SUBSTANCES

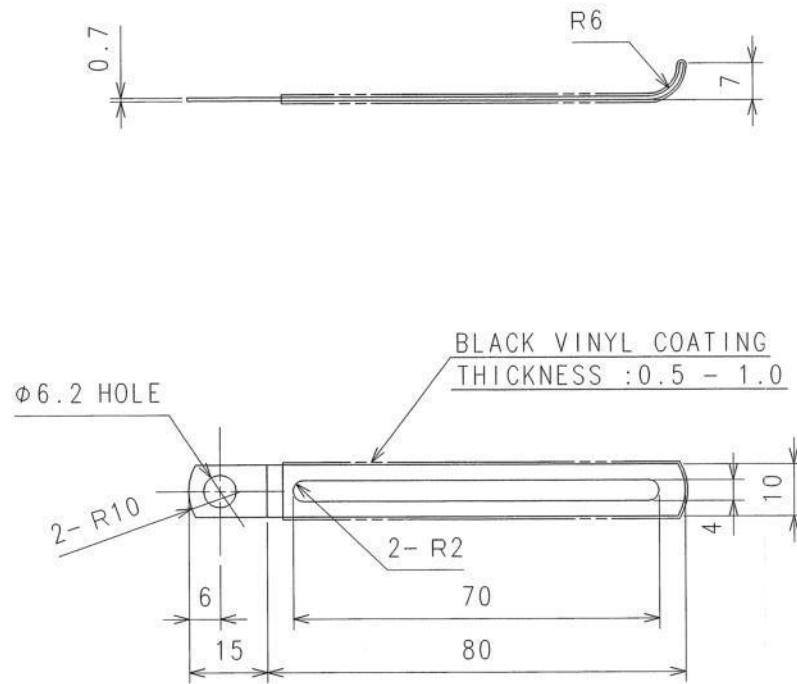
FOR PARTS PER GMW3059.

- 부품의 구성 성분은 GMW 3059에 따라

금지 또는 신고되어야 한다.

△						
△	1	PCG0034LLI	07.8.29	ADDED NOTE	증정용	-
△	1	ES3-0011T	03.2.15	GM P/N NO CONV.	김동주	-
☒		ET3-1014	03.01.20	NEW DESIGN	이동현	07/21
REV	Q'TY	ECN. NO.	DATE	CONTENTS	RVD'BY	CHKD'BY APPVD BY
PART NUMBER	09403-48401 94530176			PART NAME	CLAMP	
REF. DWG				GEN. TOL.	DESD2101a	
MATERIAL	SECC ± 1.0			SURFACE FINISHING	DSND BY	CHKD BY
HEAT TREATMENT				VINYL COATING	이동현	최창진
기종 :	BLK:	SCALE	PAGE	DATE 1992. 11. 18.	WT: 28.5g	APPVD BY 1992.11.18
		1:1	1/1			SZ: A4
				DAEWOO SHIPBUILDING & HEAVY MACHINERY Ltd.	 <span style="font-size: 2em;">10</span>	

DWG NO.  
94 530 196



주 기

- 날카로운 부위가 없을것.
- 표면처리 : EZnP-B5(EDS-M-3106)
- 부품의 구성 성분은 GMW3059에 따라 금지 또는 신고되어야 한다.

NOTES

- MUST BE FREE FROM BURRS.
- ③ - FINISH : EZnP-B1(EDS-M-3106)
- ② ① - RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW3059.



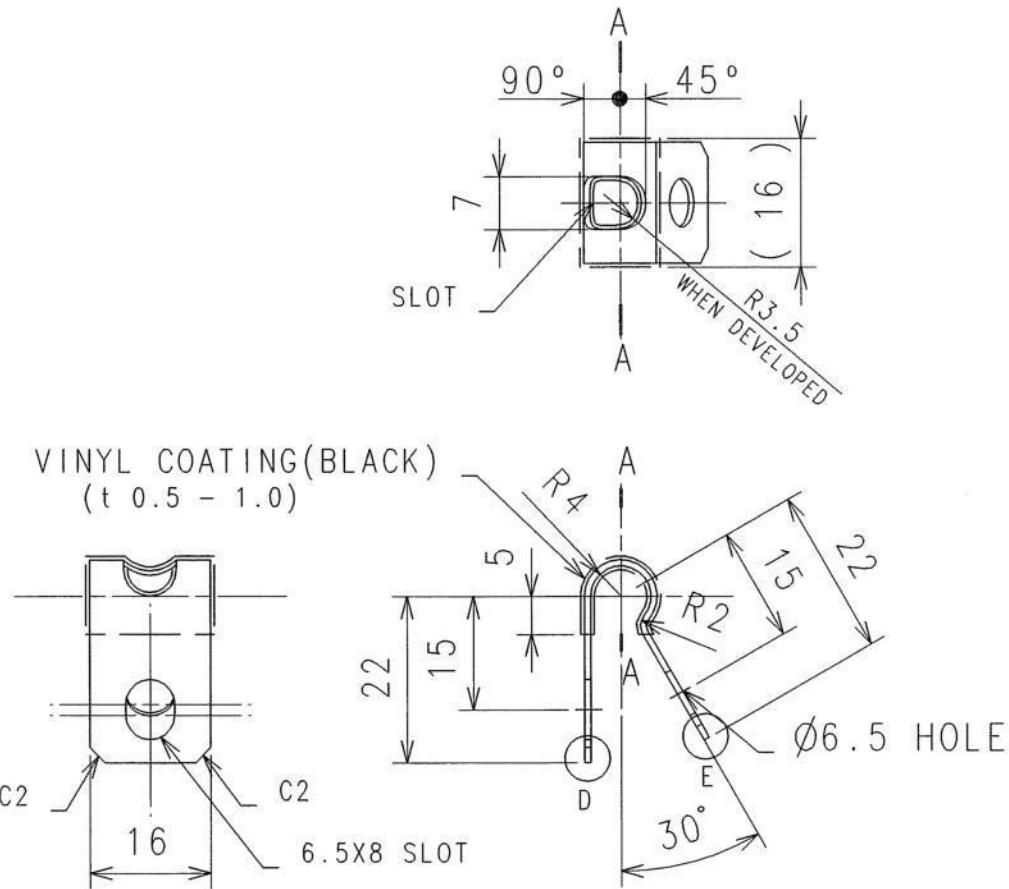
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	2	A4	WAS EDS-A-0101				
21MR03	1	A4	ADDED EDS-A-0101	PCT4234M1	GJYPC	S	
16SE02	-	-	P/NAME CHANGED	PBA0104J2	J C L		
	-	-	WAS DWG NO. 09404-06421				
20DE96	-	-	APPLIED TO DRAFTING STANDARDS	PBE0207T1	O W K		
	-	-	REDRAWN				
08MY96	-	-	PRODUCTION RELEASE	PBE0085T1	W W K		

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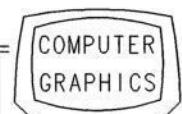


DIMENSIONS ARE IN MILLIMETERS. ALLOWABLE VARIATION ON ALL  
치수는 mm 입. 보통 치수 허용차  
DIMENSIONS ARE ± — UNLESS OTHERWISE SPECIFIED  
는 입.

PROJ NO.	DWG DATE	SCALE	DSGN	CHK	APR	
	20, DE, 96	1 : 1	오학준	원준성	김성수	
	MATERIAL	SPCC(EDS-M-1101)	WEI-GHT	EST 7g	ACT 7g	
도명	NAME	고정용 클램프(구멍형), N06 CLAMP-FIXING HOLE, N06	DRAWING NO.	94 530 196	SIZE	A3



- MATERIALS AND COMPONENTS OF PARTS MUST COMPLY WITH EDS-A-0101.
- MUST BE FREE FROM BURRS.
- ① - PORTIONS-D & -E : C2
- FINISH : EZnP-A5(EDS-M-3106)
- UNSPECIFIED TOLERANCE : CONFORM TO EDS-A-1101.
- ② - MUST BE FREE OF HEXAVALENT CHROMIUM.
- ③ - RESTRICTED AND REPORTABLE SUBSTANCES FOR PARTS PER GMW 3059



CHANGE RESTRICTED  
NO MANUAL CHANGES

2008. 1. 10. 9

31AU07	3	NOTE ADDED	PCD0016D1	SB DW CS
20SE06	2	Cr6+ FREE ADDED	PCD5030M1	SB DW CS
14ND05	1	WAS ZnP-A4(EDS-M-3101)	PBA0214T2	MK SR CW
	-	P/NAME CHANGED		
23MY05	-	REDRAWN W/O CHANGED	PCD4940M1	SB CS MG
20MR03	-	ADDED EDS-A-0101	PCD4217M1	SB CS MG
30DE92	-	PRODUCTION RELEASE	CS2-0349	SB CS MG
DATE	SYM	REVISION RECORD	AUTHORITY	DS CK AP
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DIMENSIONS ARE IN MILLIMETERS. ALLOWABLE VARIATION ON ALL				
차수는 mm 입. 보통 차수 하용차				
DIMENSIONS ARE $\pm$ — UNLESS OTHERWISE SPECIFIED				
는 입.				
GM DAEWOO				
PROJ NO.	DWG DATE	SCALE	DSGN	CHK
-	23, MY, 05 1	: 1	심수복	오창식
				김문근
MATERIAL			WEI-	EST 5g
SPCC t 0.8			GHT	ACT —
도	명	고정용 클램프(개방형), N08		
NAME	CLAMP-FIXING OPEN, N08			
DRAWING NO.	94 530 179		SIZE	
			A4	

OK