

«UzAuto Motors» AJ
TEXNIK TOPSHIRIQ



22TT-9036-00136

2022-08-22

TEXNIK TOPSHIRIQ TT

Butlovchi qism nomi	94585146 - GUSSET FRT DR OPEN STOP,R 94585188 - GUSSET FRT DR OPEN STOP,L 94585471 - STAY COMP, FUEL PUMP 96914987 - BRKT COMP FUEL PUMP 96915550 - BRACKET SEAT UNDER BOX MBR 96915629 - HOOK COMP SPARE TIRE CARRIER
Texnik ko`rsatkichlari	Materiali Daval asosida: SPHC t=1.6 SPHC t=1.2 EDS-T-7143 chizmaga asosan SPHC t=3.2 Qolgan barcha texnik ko'rsatkichlar chizamaga asosan

Butlovchi qismga texnika-texnologik talablar	Mahsulotni qabul qilish Masulotni sifati bo'yicha qabul qilish buyurtmachining "Butlovchi qismlarni kiritish nazorati" standartiga asosan amalga oshiriladi. Mahsulotni miqdor va sifat bo'yicha qabul qilish buyurtmachining korxonasida ta'minotchining vakili ishtirokida amalga oshiriladi. Yetkazib berilgan mahsulot miqdori buyurtmachi tomonidan taqdim etilgan talabnomaga binoan, yozma yoki elektron shaklda kelishilgan shaklda berilgan hajmlarga mos kelishi lozim. Mahsulot sifati Ta'minotchi buyurtmachiga mahsulotni buyurtmachi tomonidan joriy etilgan me'yor va o'rnatilgan standart, mahsulotni sifatini, chizmalar talablari, me'yoriy xujjatlar, nazorat qilish usullari asosida yetkazib berilishiga kafolat beradi. Mahsulot materialini, tuzilishini yoki hujjatlarni bir tomonlama o'zgartirilishga yo'l qo'yilmaydi. Buyurtmachi mahsulot sifatini va ta'minotchining ekologik sertifikatini mavjudligini tekshirish huquqiga ega va zarur hollarda bu tekshirish huquqi bevosita iste'molchiga ham berilishi mumkin. Sifat kafolati. Agar mahsulot kam yetkazib berilishi va sifat nomuvofiqligi, qadoqsiz va o'ramasiz yoki talab darajasida bo'lmagan qadoqda va o'ramada kelganligi, markasiz yoki talab darajada markalanmaganligi ta'minotchi vakili ishtirokida aniqlansa, ta'minotchi 3 (uch) ish kunida ushbu kamchiliklarni bartaraf etishi va yetishmayotgan miqdorini o'z mablag'lari xisobidan to'ldirilishi lozim, shuningdek buyurtmachidan yozma xabar(pochta, faks, elektron pochta) qabul qilinganidan keyin yoki yetkazib berilgan sanadan boshlab 1 (bir) ish kuni ichida tegishli idishga qadoqlash, markalash ishlarini bajarishi kerak.
Butlovchi qismning ishlatilish joyi	Yig'uv va Payvandlash tsexida ishlatiladi

Narx qismi	Tender taklifida ko'rsatilgan narxlar eng past narxdan oshmasligi kerak va keyinchalik o'zgartirilishi mumkin emas. Taqdim qilingan narxlar O'zbekiston Respublikasi milliy valyutasi so'mda va qo'shimcha qiymat solig'i (QQS) bilan ko'rsatilishi lozim.
Fotosurat	Ilovada ko'rsatilgan.
Chizmasi va umumiy talablar	Ilovada ko'rsatilgan.
Qo'shimcha talablar	Tara va Qadoqlash Butlovchi qismni yetkazib berishda shakli va hajmi ta'minotchi tomonidan ishlab chiqilgan va buyurtmachi bilan kelishilgan maxsus idishlar ishlatiladi va buyurtmachi bilan kelishilgan talablarga ko'ra markalanishi lozim. Mahsulotni yetkazib berishda quyidagi ma'lumotlarni o'z ichiga olgan yorliq yopishtiriladi. – avtomobil turi; – butlovchi qism nomi, raqami va soni; – ta'minotchining kodi; – yetkazib berish joyi; – idish hajmi, qadoqlash sanasi, nazorat xolati va boshqalar.

Tasdiq

Boshqaruvchi direktor



2022-08-22 14:19

**S. M.
Jumaniyazov**
2022-08-22 11:47

Rozilik

Boshqarma boshlig'i

*Global xarid qilish va ta'minot tizimi
boshqarmasi*



2022-08-22 11:47

U. P. Ruzibayev
2022-08-22 09:11

Bo'lim boshlig'i

Maxallillashtirish bo'limi



2022-08-22 11:44

D. K. Annaqov
2022-08-22 09:11

Bo'linma boshlig'i

*Interior, Exterior va kuzov qismlari
bo'linmasi*



2022-08-22 09:36

G. A. Saidov

2022-08-22 09:11

Mas'ul

Muhandis-texnolog

*Interior, Exterior va kuzov qismlari
bo'linmasi*



2022-08-22 09:11

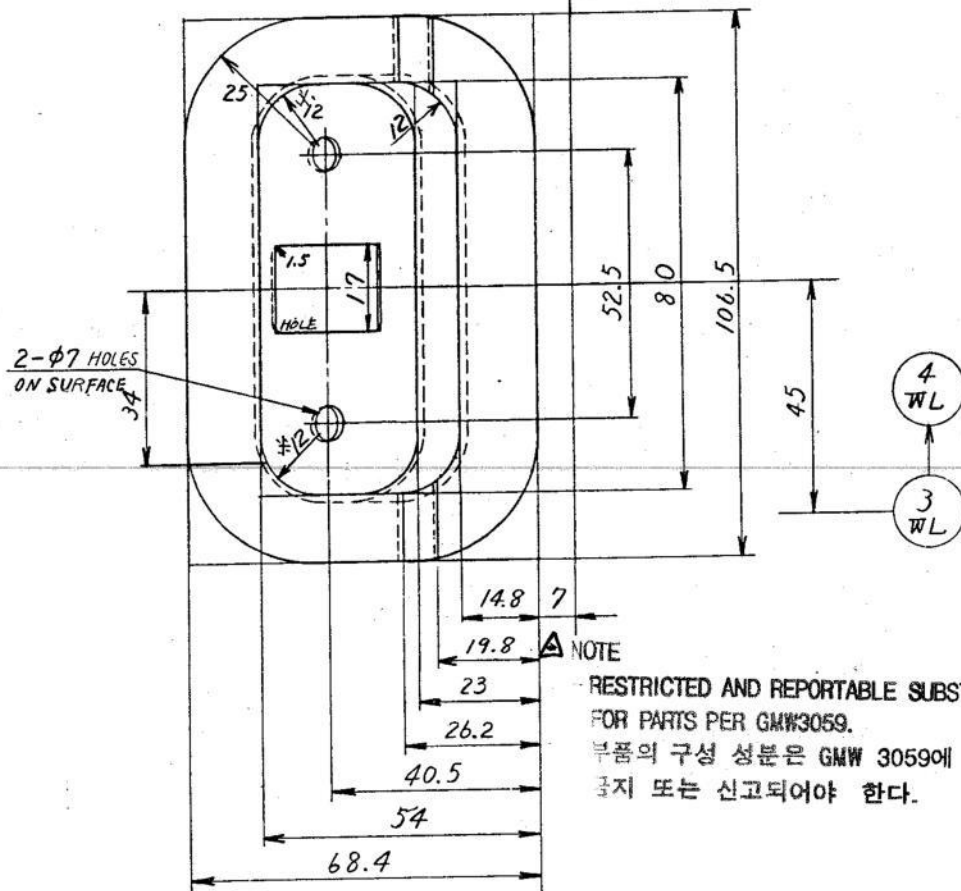
B. R.

Qutlimuratov

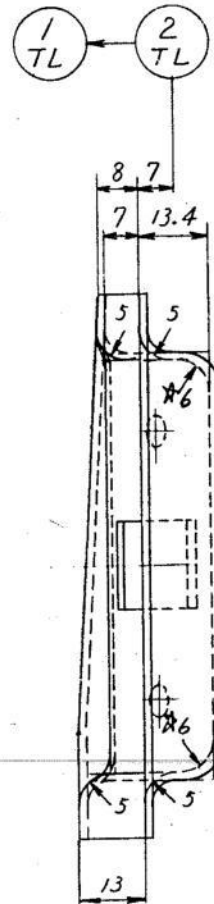
2022-08-22 09:11

A diagram of a bent pipe with forces and dimensions. The pipe has a horizontal section of length 7 and a vertical section of height 7. The forces and dimensions are as follows:

- At the left end, a horizontal force of 5 acts to the right, and a vertical force of 3 acts upwards.
- At the bottom of the vertical section, a horizontal force of 5 acts to the right, and a vertical force of 6 acts upwards.
- At the top of the vertical section, a horizontal force of 5 acts to the right, and a vertical force of 2 acts upwards.
- At the right end, a horizontal force of 5 acts to the right, and a vertical force of 3 acts upwards.
- The dimensions are: horizontal section length 7, vertical section height 7, and a diagonal section of length 2.5.



부품의 구성 성분은 GMW 3059에 따라
금지 또는 신고되어야 한다.



- 1) RH SHOWN, LH SYMMETRIC.
- 2) DIMENSIONING : INSIDE
- 3) CHANGE ROUND SMOOTHLY FROM
* MARKED R6 TO * R3 IN
* MARKED R12 RANGE.
- 4) DETAIL OF SHAPE :
MATCH WITH INNER PANEL.

- 1) RH를 도시함. (H는 본도에 대칭임.)
- 2) 치수 기입 : INS/DE
- 3) *표기된 범위에서는 *표기된 R6에서
*표기 R3로 유연하게 R을 변경할것.
- 4) 형상 상세 :
INNER PANEL과 연합할것.

REDESIGNED ACC. TO
TT2-0293

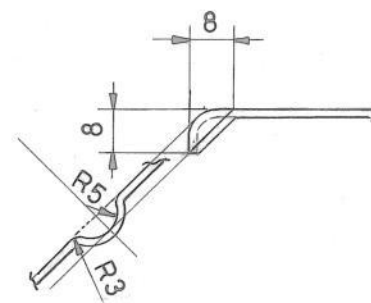
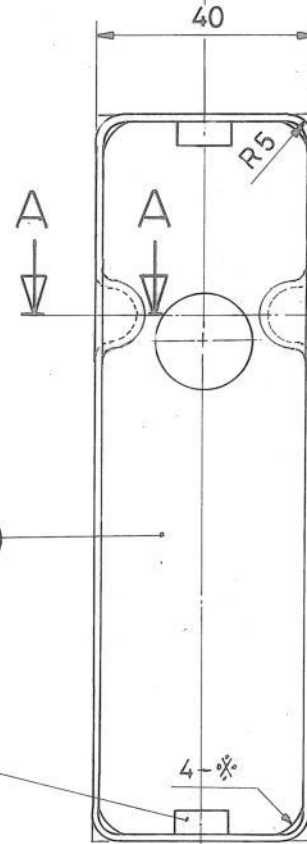
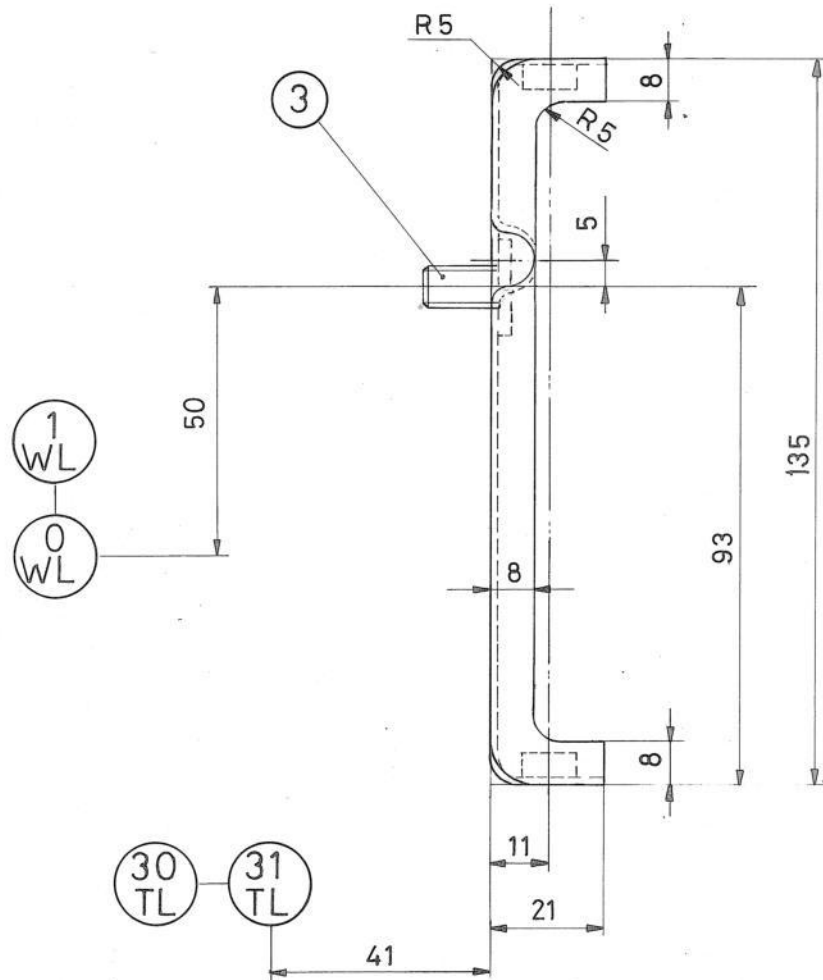
PART NUMBER 68381 85000 94585188 68181 85000 94585146		PART NAME GUSSET, FRONT DOOR OPENSTOP (L/R)		GEN. TOL EDS A 1101 DESD2101a		
REF. DWG	MATERIAL SPHC t 1.6	SURFACE FINISHING 	DSND BY 권재혁	CHKD BY 	APPVD BY 	APPVD BY
HEAT TREATMENT 			DATE 19 92 . 11 . 30	WT: 85g	SZ: 3	
SCALE N : S		PAGE 1 /	대우조선공업주식회사 DAEWOO SHIPBUILDING & HEAVY MACHINERY Ltd.			

BOTR/Y7T11/CL700/GUSSET-FR-OPEN-9601

1992. 9. 1.

H G F E D C B A

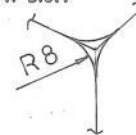
THIRD ANGLE PROJECTION
DO NOT SCALE DRAWING



SECT. A-A

NOTE

1. ※ AREA : R8 (SPHERE)
2. MATERIALS AND COMPONENTS OF PARTS MUST COMPLY WITH EDS-A-D101.

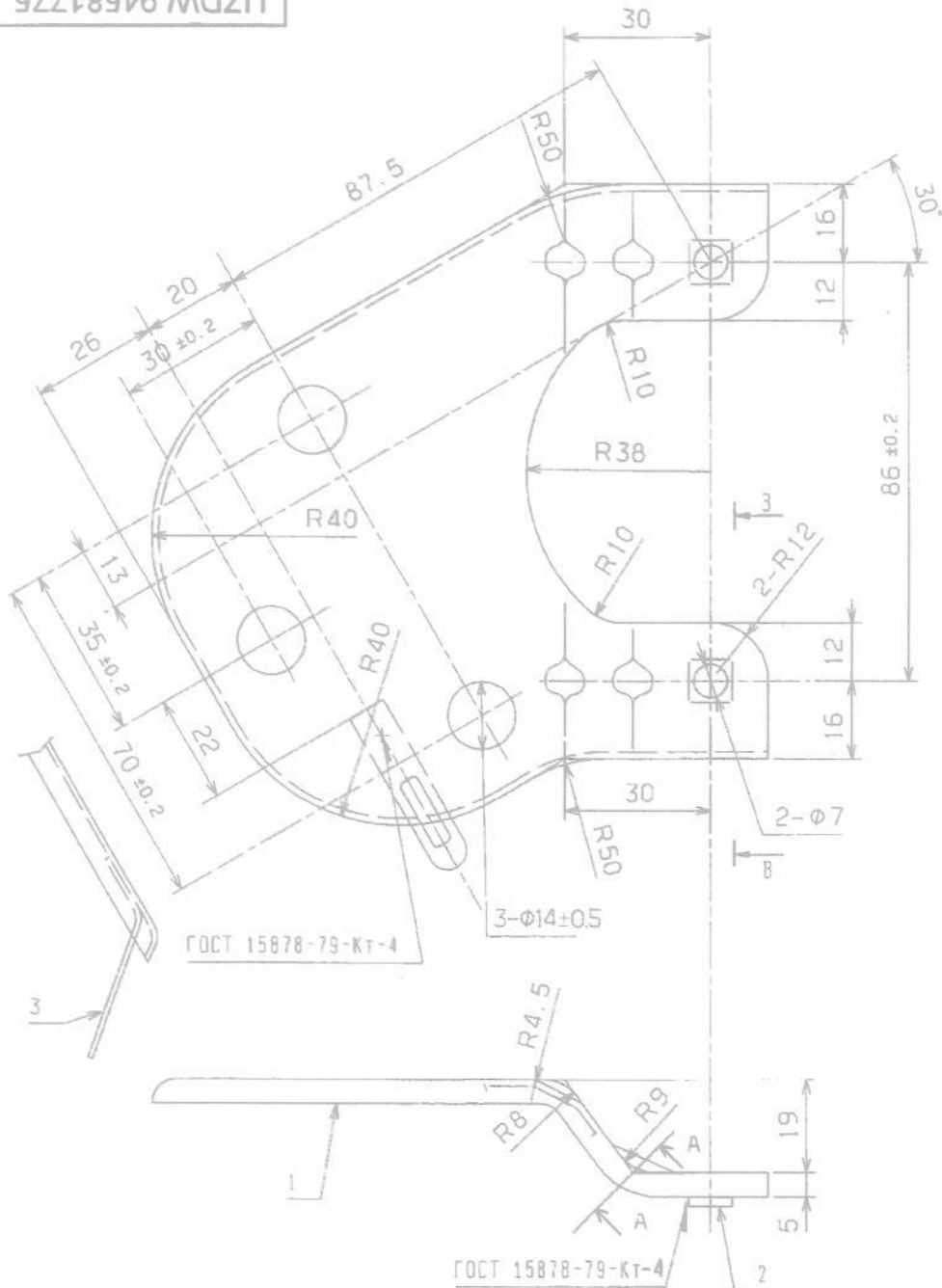


3. MUST BE FREE OF HEXAVALENT CHROMIUM.

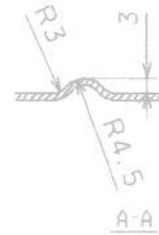
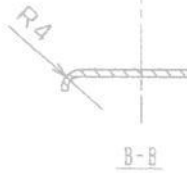
PART NAME STAY COMP, REAR BUMPER CENTER		REV. Q'TY		ECN. NO.		CONTENTS		DATE		RVD'BY	
PART NUMBER 71820-85510 94585471 Δ		2		BT6-0020D		ADDED NOTES		06.2.27 김우철			
REF. DWG.		4		BT3-0001D BT2-0302		CHANGED PART NUMBER		09.2.10 이백리			
MATERIAL						REDWG		92.12.31 손종영			
HEAT TREATMENT											
SURFACE FINISHING											
DWG. BY 손종영		CHECKED BY 서경석		APPRD BY [Signature]		APPRD BY					
기종: Y7T		BLK: CS040		WT: 84.0g		SZ: 3					

- Δ 94501693
- Δ 94515079
- Δ 94585472

3	09419-08032	BOLT, CENTER STAY	1		A3
2	08315-11069	NUT, REAR BUMPER CENTER STAY	2		
1	71821-85510	STAY, REAR BUMPER CENTER	1	SPHC, t1.2	
ITEM	PART NO.	PART NAME	Q'TY	MATERIAL	REMARKS



(CONSTANT)
(ПОСТОЯННАЯ)



ПРИМЕЧАНИЕ

- ПРИ ШТАМПОВКЕ РЕБЕР ЖЁСТКОСТИ ДОПУСКАЮТСЯ ЛЕГКИЕ СКЛАДКИ. (НО ВЫСОТА РЕБЕР: ДО 4 мм)
- НЕ УКАЗАННЫЕ РАДИУСЫ ИЗГИБА: R2-R3
- ПОКРЫТИЕ. ГАЛЬВАНОПОКРЫТИЕ ZnP-B3 ПО EDS-M-3101 ИЛИ ПОЛИМЕРНОЕ ПОКРЫТИЕ ЧЕРНОГО ЦВЕТА ИЗ ПОЛИЭФИРНЫХ ИЛИ ПОЛИУРЕТАНОВЫХ ПОРОШКОВЫХ МАТЕРИАЛОВ ОБЕСПЕЧИВАЮЩЕЕ КОРРОЗИОННОСТОЙКОСТЬ В СОЛЕВОМ ТУМАНЕ ПО EDS-T-7143 144 ЧАСА, СТЕПЕНЬ 2
- ЦВЕТ ПОКРЫТИЯ ДЛЯ ГАЛВАНИЗАЦИИ: ЖЕЛТЫЙ
- НЕ УКАЗАННЫЕ ПРЕДЕЛЬНЫЕ ОТКЛОНЕНИЯ РАЗМЕРОВ СОГЛАСНО СТП 15359652-1 3321201-98

96914987

BRKT COMP, FUEL PUMP

V7T81

14 11-05
18200

Поз.	ОБОЗНАЧЕНИЕ	НАИМЕНОВАНИЕ	КОЛ.	МАТЕРИАЛ	ДОП. УКАЗ
③	94530213	CLAMP	1		
②	94515070	NUT	2		Мб х 1
①	94581777	BRACKET, FUEL PUMP	1		SPCC т 1.4
UZDW 94581775					
Лист	Лист	Исполн.	Подп.	Дата	BRKT COMP FUEL PUMP
Разраб.	Хакимов С				КРОНШТЕЙН ТОПЛИВНОГО
Пров	Уринбоев У.				НАСОСА В СБОРЕ
Т контр.					Лист 1
Н. контр.					Листов 1
Уте	Ходжаев Ш.				ЧП "ГЕФЕСТ"
СМОТРЕТЬ ТАБЛИЦУ					

CHANGE R ∞ IN *25 SECT R10
НА УЧАСТКЕ *25 РАДИУС МЕНЯЕТСЯ
ОТ R ∞ ДО R10



ПРИМЕЧАНИЕ

ФОРМА КРЮКА БУДЕТ ЧАСТИЧНО ССЕДИНЕНА С ГАЙКОЙ.

REVISION	DATE	BY	CHKD BY	APPROV BY	CONTENTS
1	05.05.04	TTK00001			P/N0 CONVERSION
2	19.03.008	TTU00006			CHANGE PART N.O.
3	08.09.05	TT800038			RE DRAWING

PART NUMBER 96915629 		PART NAME		GEN. TOL.	
71520U85510		HOOK COMP. SPARE TIRE CARRIER		ED3A 110	
94585344000 		КРЮК ДЕРЖАТЕЛЯ ЗАПАСНОЙ ШИНЫ В СБОРЕ			
REF. DWG		DSND BY		CHKD BY	
MATERIAL					
SEE TABLE		SURFACE FINISHING		APPVD BY	
СМОТРЕТЬ ТАБЛИЦУ		MF Zn5-C 			
HEAT TREATMENT		EZn-P-B1 (EDS-M-3100)		APPVD BY	
		DATE 1998.09.25		WT: 170r	
		SZ: A 3			
SCALE		PAGE		 UZ DAEWOO AUTO COMPANY 	
MODEL: V7T11 BLK: CS020		N: S 1/1			

DWS(R) 90-022
A3(420 X 297mm) FILM

6xil turdagi -Butlovchi qismlarning harid hujjatlari uchun narx shakllanishi

№	Butlovchi qism raqami	Butlovchi qism nomi	Butlovchi qism fotosi	1 avtoga ishlashi Damas/Labo
1	94585146	GUSSET FRT DR OPEN STOP,R		1/1
2	94585188	GUSSET FRT DR OPEN STOP,L		1/1
3	94585471	STAY COMP, FUEL PUMP		1
4	96914987	BRKT COMP FUEL PUMP		1
5	96915550	BRACKET SEAT UNDER BOX MBR		1
6	96915629	HOOK COMP SPARE TIRE CARRIER		1
Jami				